

いしひと。

4

for  
New Natural  
Life

SHIN TAKAHASHI  
PHOTOGRAPHS

高橋  
しん



「いしひと。」は、新自然生活のための写真集。4月1日(金)より、全国の書店にて販売開始。書籍価格は、税込1,980円。本編の他に、別冊付録として、DVD「いしひと。」が付属する。DVDは、書籍購入者限定で、税込2,980円。DVDには、新自然生活のためのアドバイス動画や、新自然生活のためのアドバイス動画など、全2枚収録。DVDは、書籍購入者限定で、税込2,980円。



9784091927743

ISBN4-09-192774-2

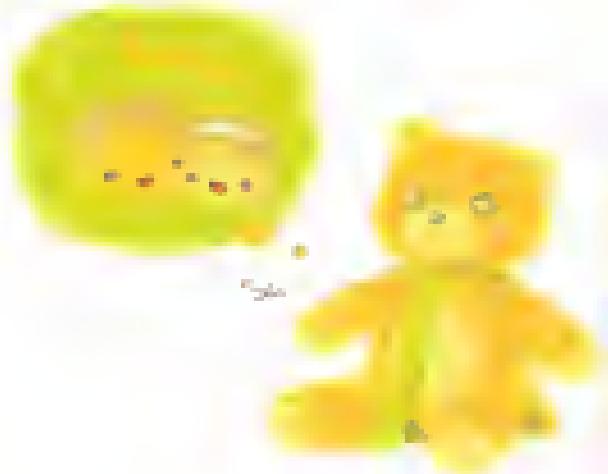
C0179 ¥581E



定価：本体581円+税



1920179005813



いじひと。

4

for  
New Natural  
Life

SHIN TAKAHASHI  
PRESENTS

高橋しん



- WORKS PIECE OF MY WISH.....②
- WORKS Good Times Bad Times.....④
- WORKS SMALL ISLAND.....②
- WORKS NAKED WOMAN.....②
- WORKS Don't Leave Me.....②
- WORKS BIRTH.....②
- WORKS SEPARATIVE WAYS.....②
- WORKS HEART OF SUMMER.....②
- WORKS NICE TO MEET YOU.....②
- WORKS Angel Night.....②
- WORKS Sweet Lit' Devil.....②
- WORKS INNOCENT TIME.....②
- WORKS Silent Jealousy.....②
- WORKS OH MY LOVE.....②
- WORKS SWEETHEART.....②

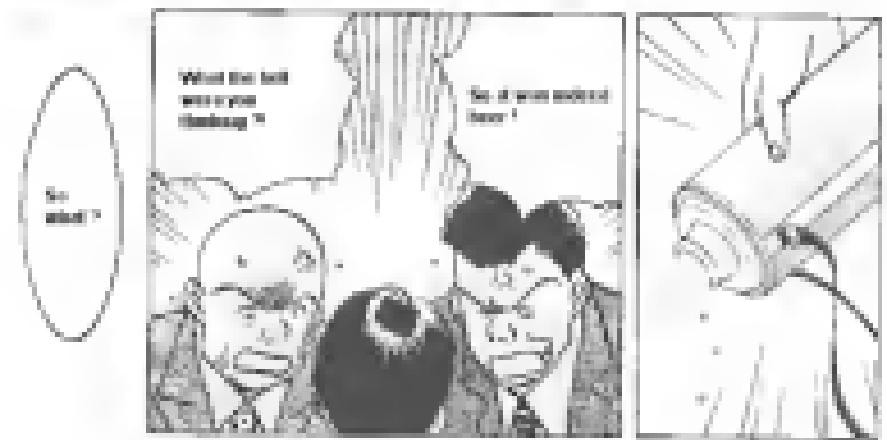


WORK

# PIECE OF MY WISH



Say that  
again!







Why don't we bet on whether your daughter wins or loses the race?



You are talking about  
your son's child?  
What kind of father  
is he?

That's important.  
Probably not much  
to move you to stick  
by another boy who  
also has a son who  
won't quit it.



I don't understand  
you!

I believe that  
she will do  
her best!



How about that?  
She probably enough  
qualifications?



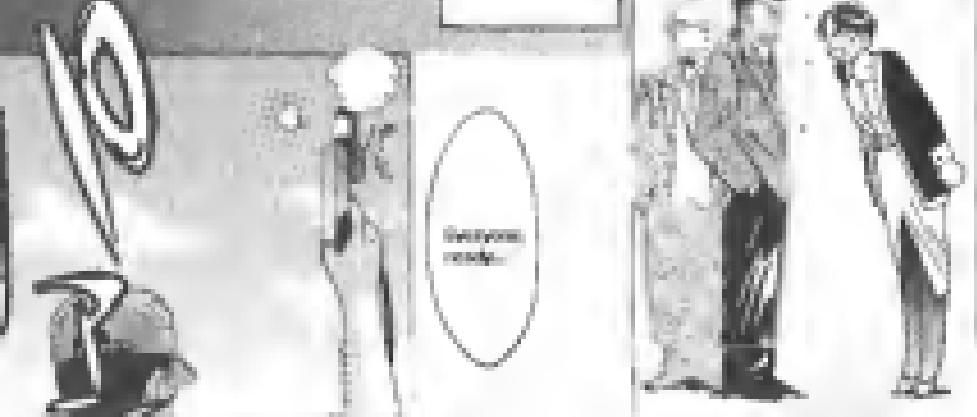
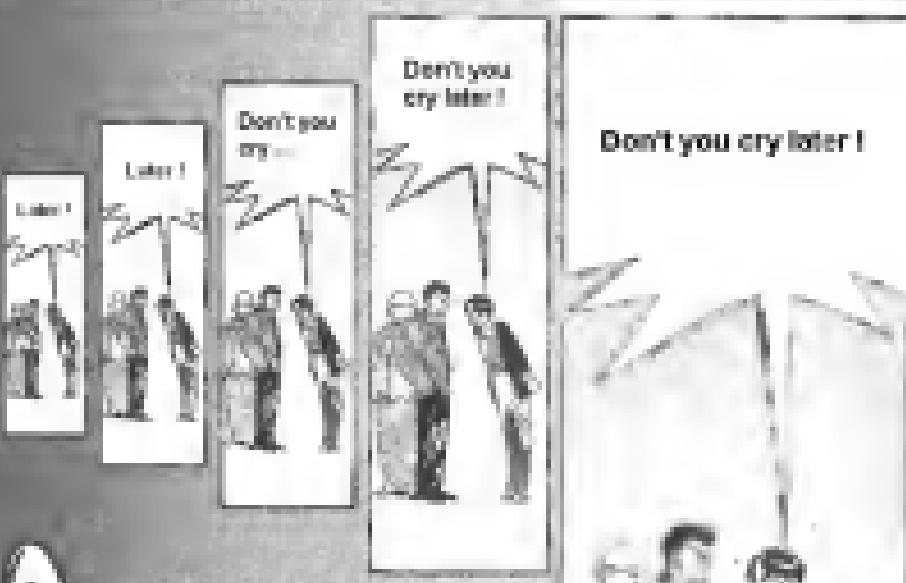
If she does well  
(which I expect she  
will do) and we  
have a suggestion



Very well

If she loses,  
I will give up  
on this  
contract!

That is fine  
by me!



あ  
あ  
あ

き  
や  
あ  
あ



Ah, good!  
There is a group  
that you can trust.

No gift...  
These people are  
working hard  
without asking  
for anything in return.

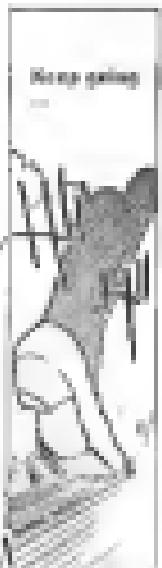
Ah!...  
And because  
you are having  
such a hard time,  
why don't you  
come to me?

Miyamoto?  
Koto-ji's Uchiwa is  
very good.  
What do you think?



Yes I am!  
That is what I  
Miyamoto, yes!

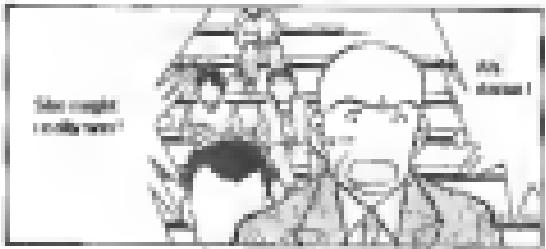






Aight, now!

Burst!

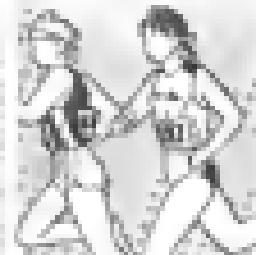


# Mayumi ! Run !



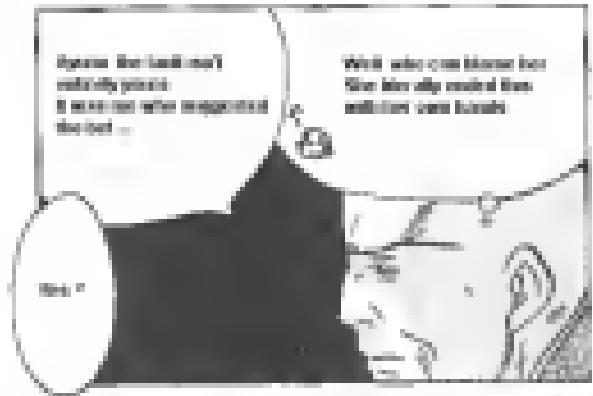


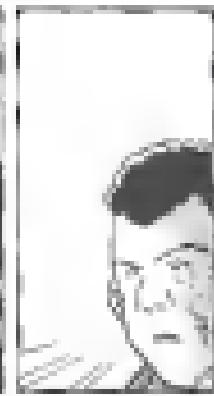
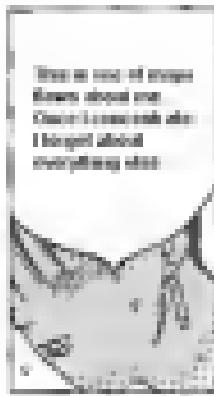
Father ...













The app is used by thousands  
For those who love this story

What does an entrepreneur  
envision with their business —  
what goals does your customer  
aspire to with your brand?

Planning and implementing when you start to generate cash flow is critical to your success...  
Especially if you're a pessimist by nature you'll have problems....  
The numbers field must be used.

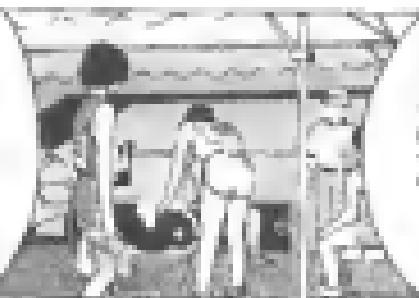


100

I was anxious to have  
the old sign  
written over again so  
that it would be  
easy.



It's like ...  
when you're lost...  
Except I'm not lost.  
"Why can't I seem to bring  
myself back?"



That always bothered me  
when I was  
drinking.

I thought that  
if I had every  
cigarette I wouldn't  
have to face  
the choices.

You know  
what  
practiced  
you do.

I used to just  
simply take my  
own words  
as my bond.

"No one respects  
me for the choices that  
I hold myself."



Now I think  
I have practice  
this bond.



Me  
knowing  
this?

Again,  
the other voice  
about the idea ...



I would just  
need more  
chances.

See, I wanted  
lighter.

In my mind  
you're the  
envy-able...  
I feel like most  
people  
deserve to  
achieve success...



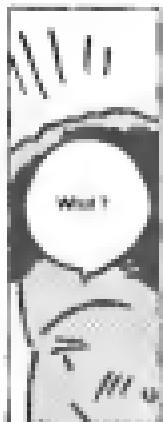
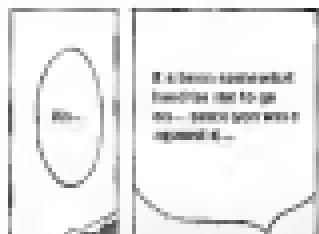


Now I have... please choose  
here to enter for giving away



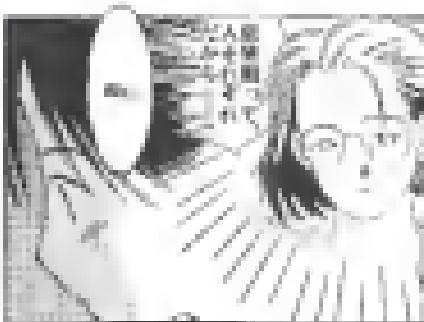


Gave me bigger breasts,  
I would have won!

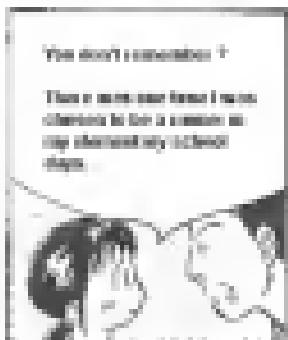


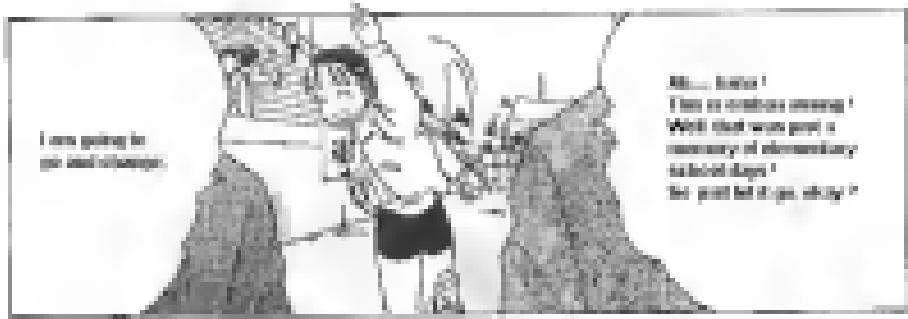
It's so nice that  
you chose today  
but I can tell it that  
you chose were still  
such a waste of time.  
Your dreams...





My students were  
working with children  
from poor rural areas

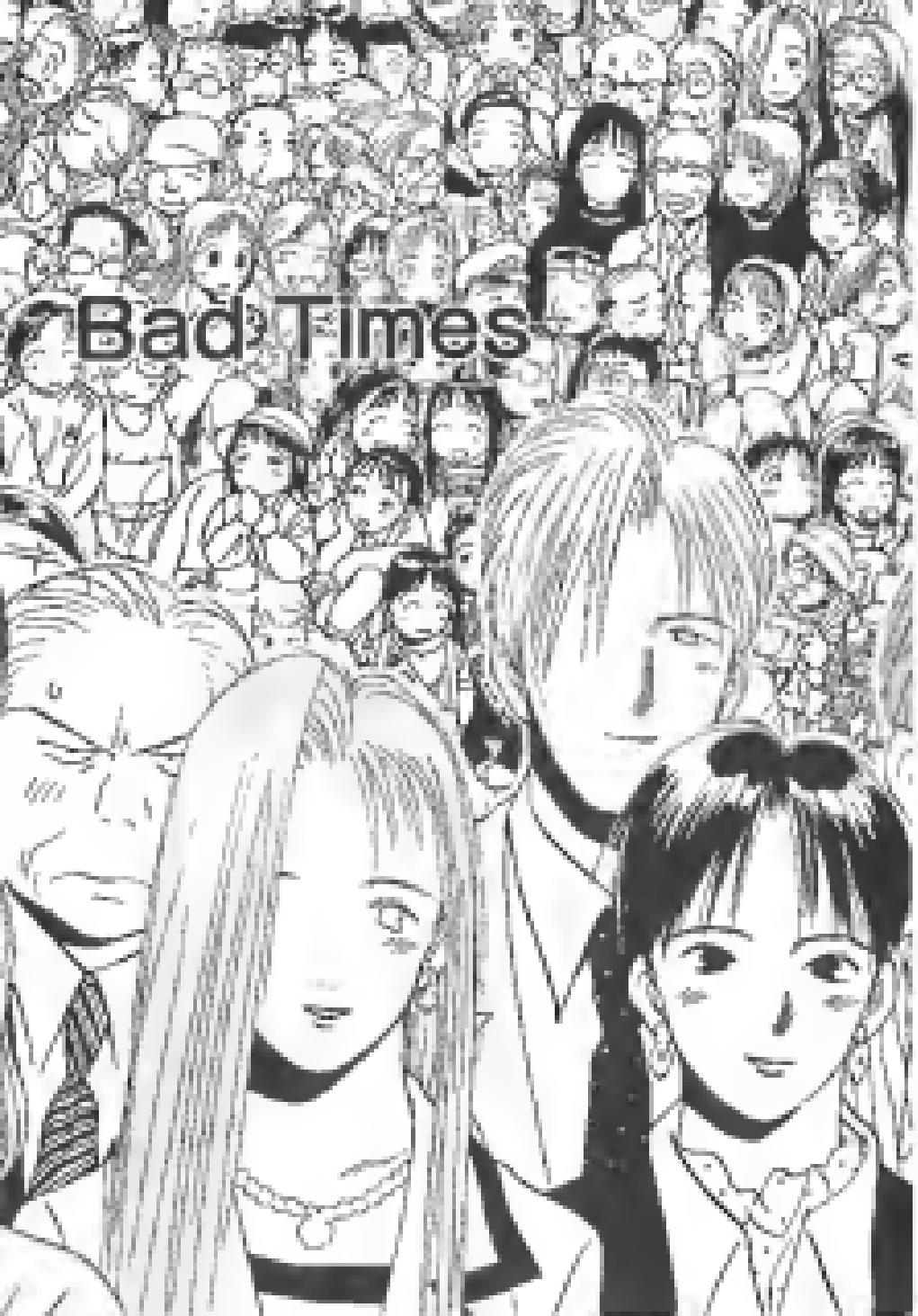






# weekend Good Times Bad Times



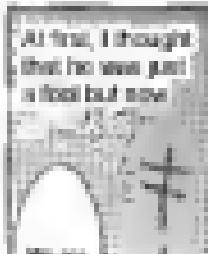


# Bad Times



WORKS Good Times

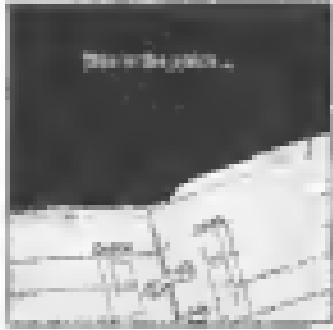






Y, Yuji ...





Well...

There is...









A provider with  
among friends,  
students and even  
O.S.A...  
The class specialized  
in parties and coffee...

I read about  
them in one  
student's  
magazine.  
"Moral?"  
recently)

So this is really...?

Open from  
10AM to 0:30PM  
Wednesday off,  
100 seats...  
1.0 at 1:00PM...  
Dinner special  
at 0:00PM...

Sale! One Promotion!

I just realized  
I may have a little less  
will to come here  
now...

Wow  
For hours waiting  
to check it out  
for something  
new here?

Huh...  
All right, I thought you  
were just a show  
off!

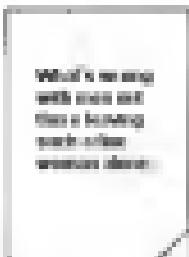
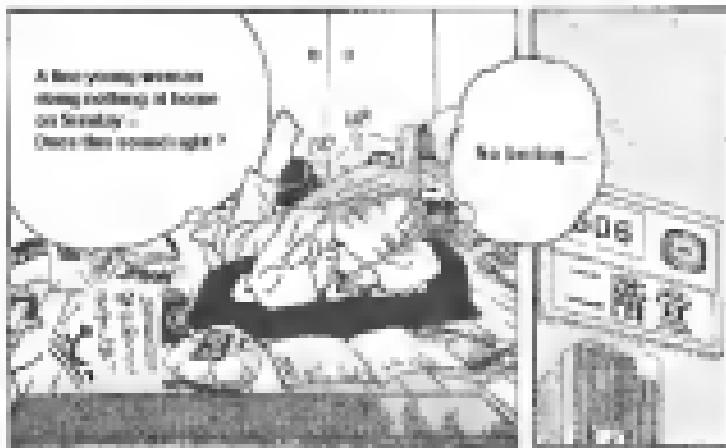
What a cool  
the show!



( Big idea, little just past that way )







I question a study  
with questions  
because a response  
isn't there to...

Well it is a  
question that  
isn't always  
asked of young  
people who  
are asked to  
say no to sex.

All you...  
I'm gonna need  
you sleep to stop.

Well I guess I try  
and if that isn't a  
sort of like date-night  
no then I have  
nothing to do.

No it's been said there  
nothing to do.

How could  
somebody  
say no...

A pretty person like me has  
no boyfriend and has nothing  
to do!

I am not going to let you enjoy  
your time!

Anyways...  
I still try to believe  
a friend loves me...

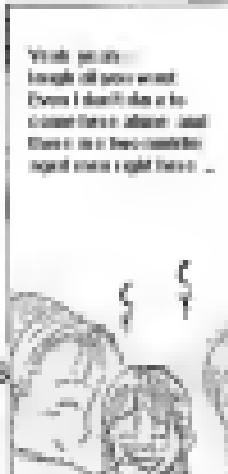
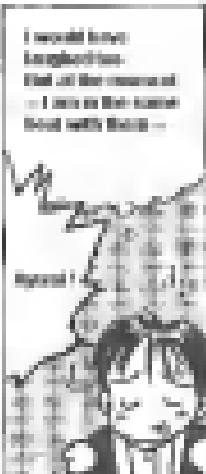
Yeah...

ほほほほほ

16



Would you mind  
explaining what  
is going on here ?



Mr. Roybal said you have  
done really well to do  
your work.  
Please accept my sincere  
apology and forgive this.

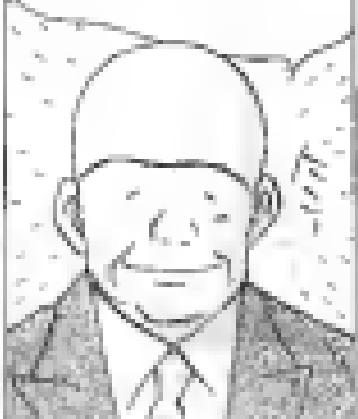


OK?

...I'll...



This is fine.  
Let's end something and  
talk about business.



...so  
what

What  
kind of  
good  
person  
will I  
be?

Well...  
not  
narrow  
and  
nasty  
anyway.

What is happiness  
mainly? Is the  
passage correct?

An education is more than  
studying subjects; it is also  
developing the capacity to make  
wise choices in our lives.



This is not going to  
make me feel much like  
the last.

I am going to keep calm and  
act responsibly.

This is  
how I  
feel at the  
moment.







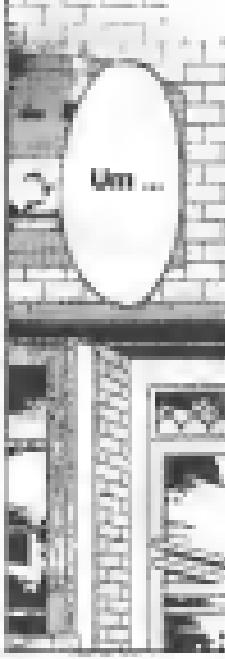
WORKS  
**SMALL ISLAND**





But this is actually  
Hata de coco  
made from  
fermentation of  
coconut water.

This may feel like  
a squid...

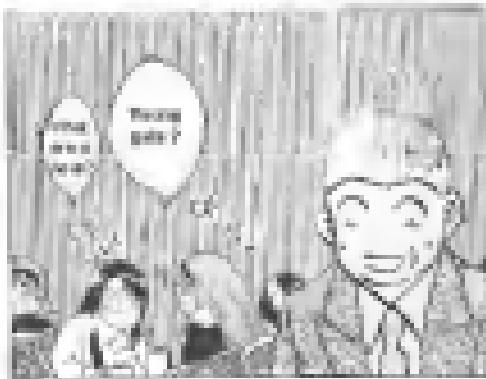


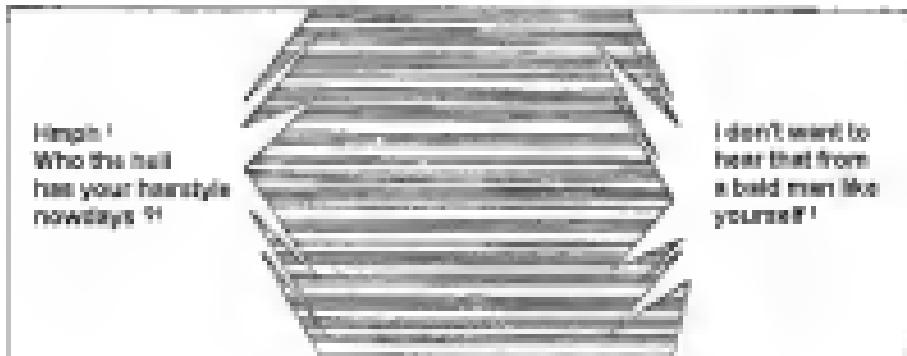
Um ...



I thought it was  
milkshake liquid  
mixed at first...

Hmm ...

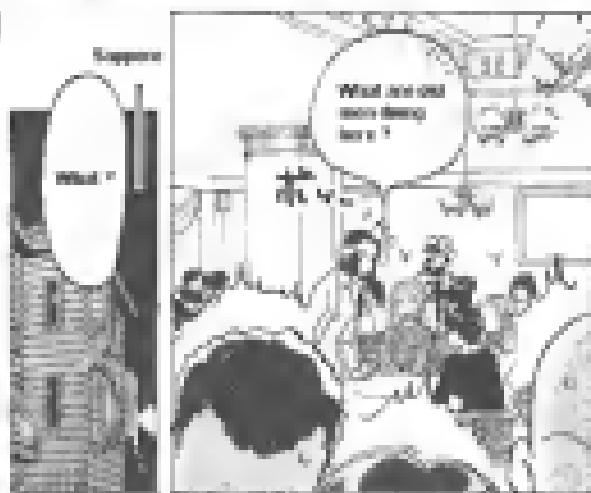








Don't  
mention  
that old tree  
over there!



Another  
housewife  
lives in a  
place with  
parents



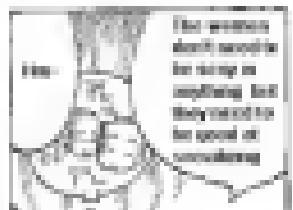
For all we  
do to ourselves  
the greatest friend



**Best** ... **the best**  
**you** **had** **and**  
**bring** **a** **surprise**  
**as** **a** **final** **surprise**



10



The process  
should involve  
the ability to  
anything that  
they need to do  
for several other  
concerns.



卷之三

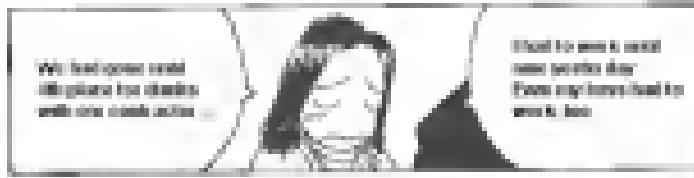
Wiley Periodicals



1996-1997



100  
100



Wij hadden een goed  
oog voor de details.

**What he was to me  
was greater than  
any man I ever  
met."**



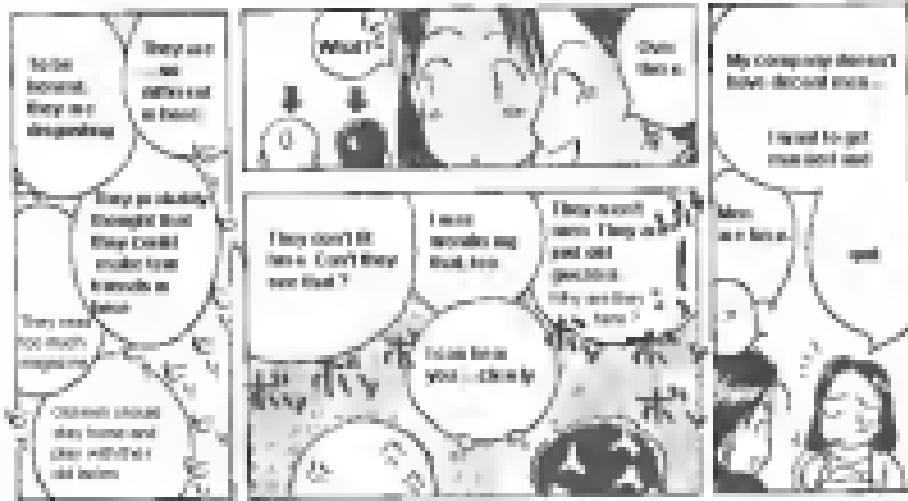
Three to only  
one percent  
can be treated.

things, there's no  
question you  
should complain  
about. This is why  
parents are often  
the biggest and loudest

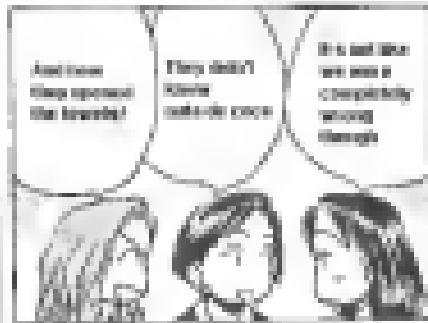
100

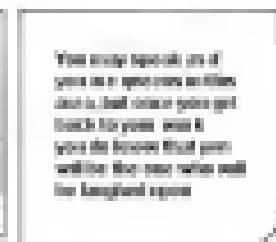
10







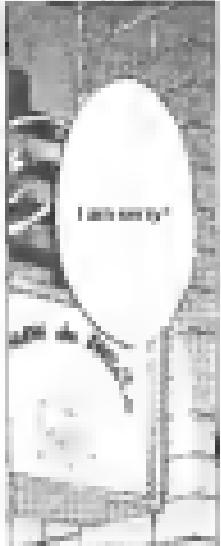






We are not  
acknowledged!

Because of  
women like  
yourselves!



Akira...  
Another of the students...  
I used to be like  
you... I was  
so arrogant then  
but I've talked...

I used to be like...

Eh?

I have no time  
you didn't really  
know

I understand that  
you always work for...

Hmm... you spoke  
kindly what we  
needed to do.  
That was... good.

But that was just  
that...

Um... now, I thought  
that you were a good  
man of those who  
have significant abilities  
only and that's why  
he became friendly

It's an answer.  
But it's easier to run  
the road.

Whether it is  
water or women,  
that strength is it  
had.

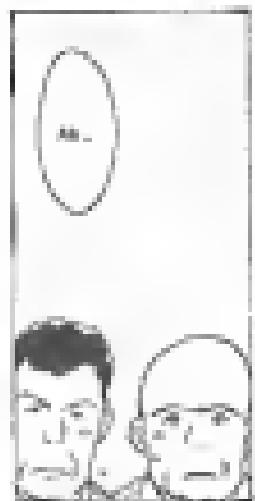
I must respond  
to her. But  
you have a  
right to speak  
to Shizuka in  
the same  
gesture.

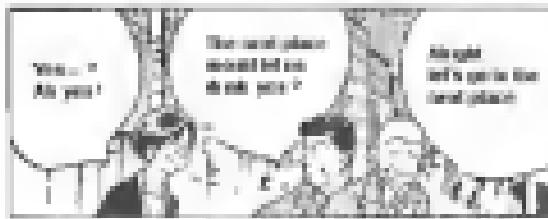
What you  
have the  
disposition  
of...

This is a  
difference  
from other  
women

They always thought that there  
was only one type of women  
therefore that was still the case  
when we live here at that time  
that place

Those women  
were... me.





Well, I could only  
see positive situations  
and no opponents.

You've had so much  
to deal with what  
would have been  
nothing to?

Opposite...

I don't  
know  
but  
it's  
a  
good  
place  
there too?

No  
yes

What are you? "I  
the world places  
should be good

How a positive  
attitude with  
good results? "Yes"

It is.  
"good word"  
never should be  
more word

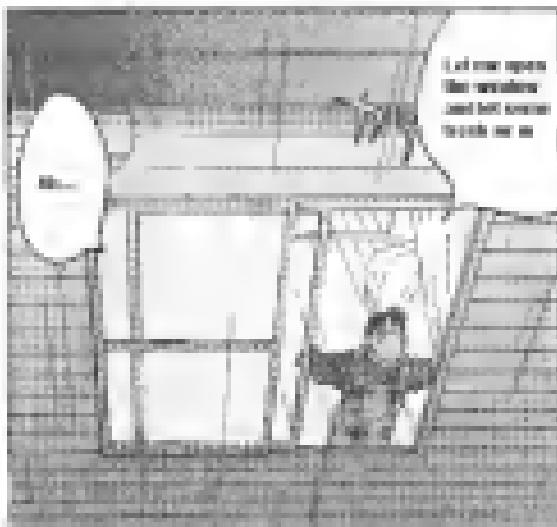
© 2004  
KODA HOPE INC.  
ALL RIGHTS RESERVED

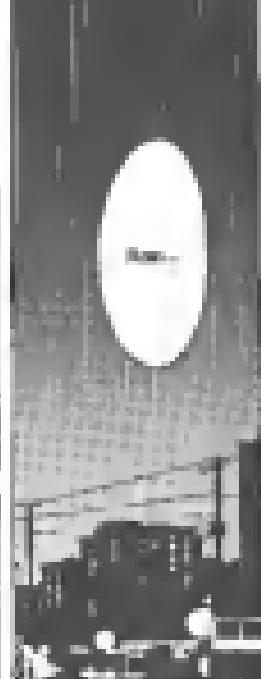
WORK®

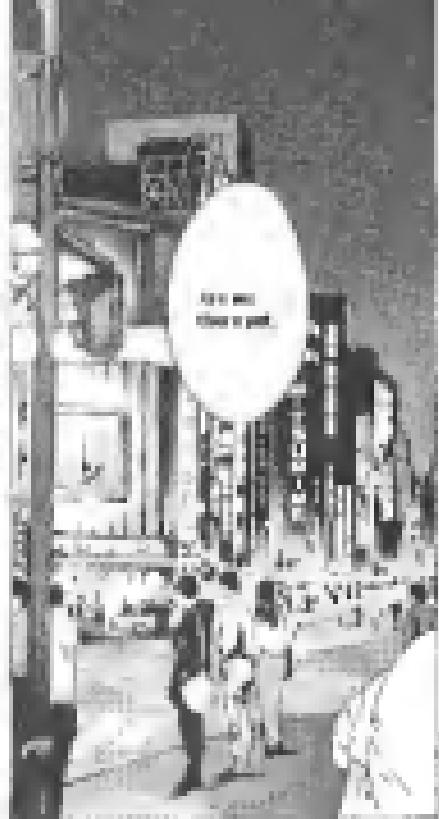
# 眠らない街

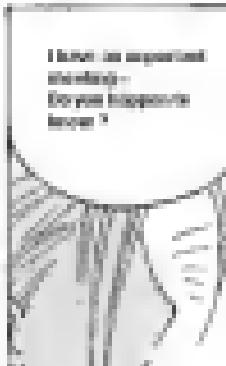
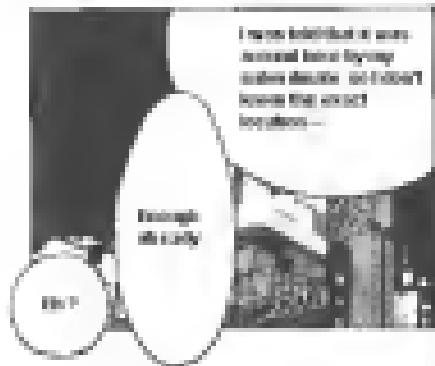
A restless city

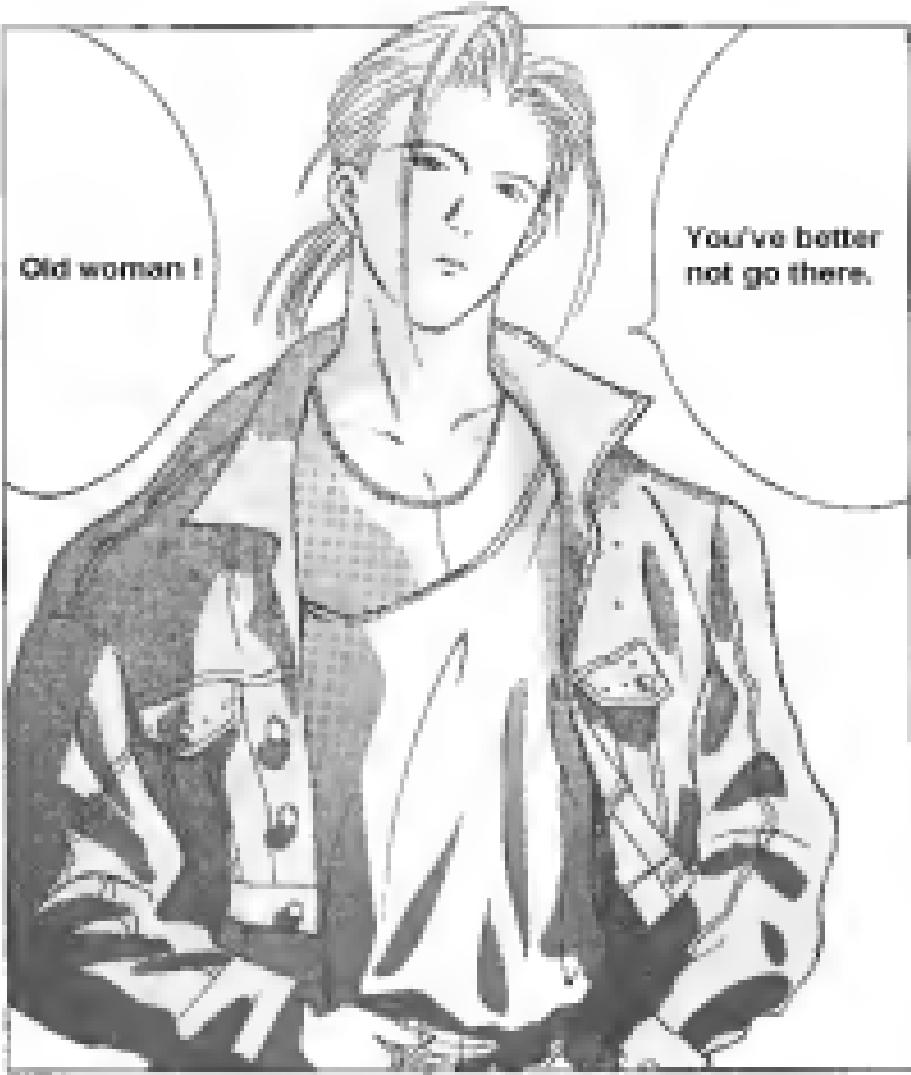


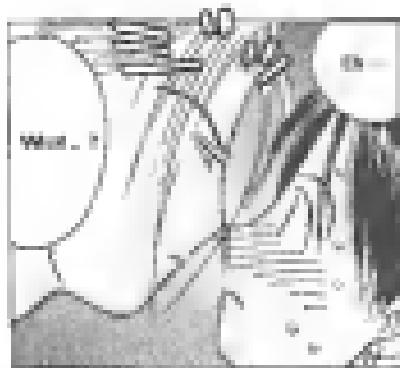














FROM DARK WOODS

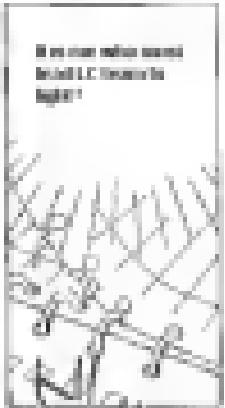
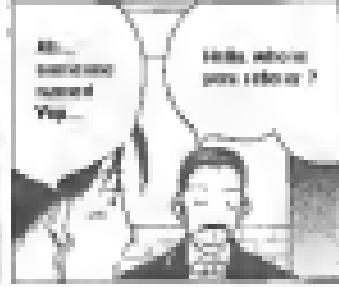
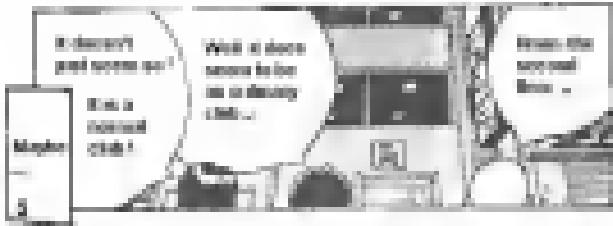
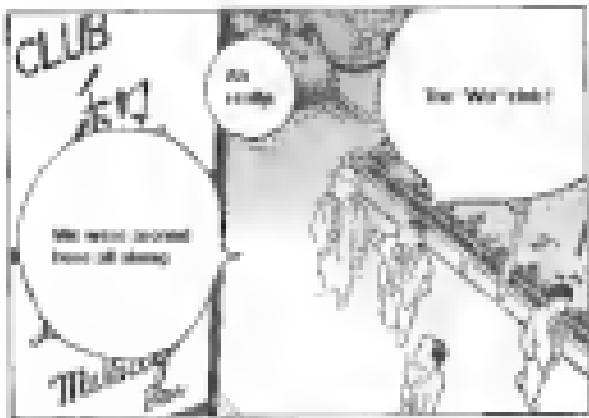
I do believe that I have  
a stomach full to a boil if it is not  
like I mentioned to have  
several to several.

Forget your  
boiled in a  
different  
color stomach.

Well...the point  
that you are  
dotted in  
Hankton?



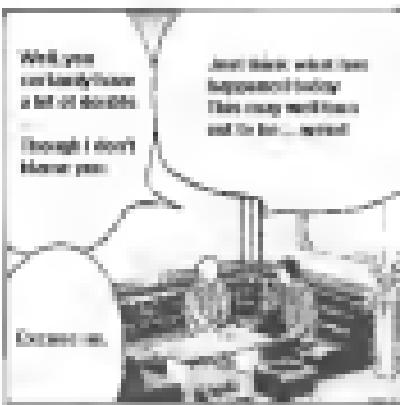


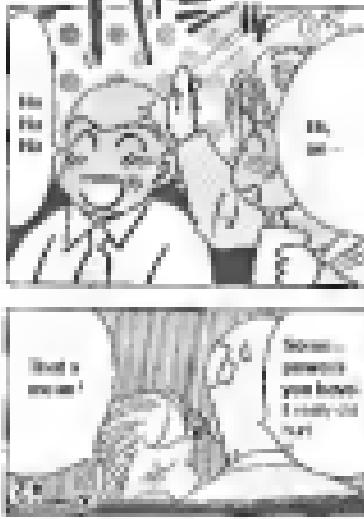




Welcome















# WORK NAKED WOMAN





Call us  
Translators

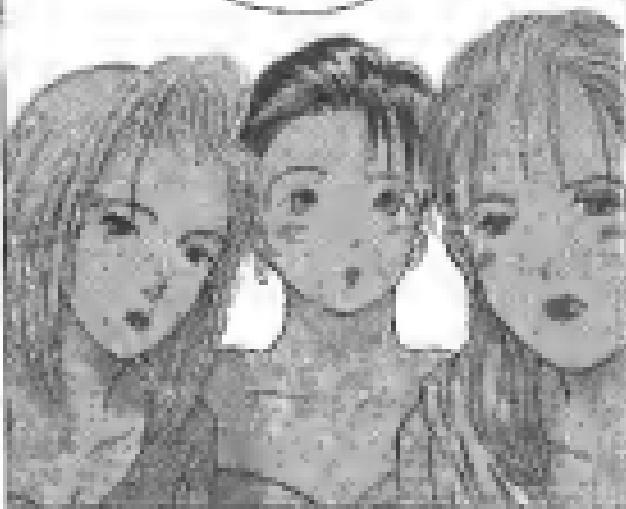


WORKS

**NAKED WOMAN**



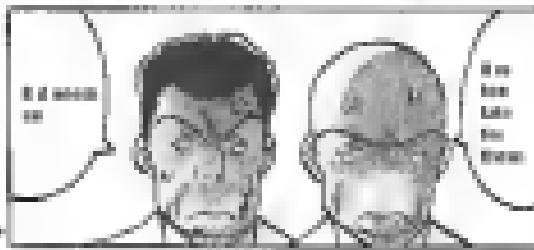
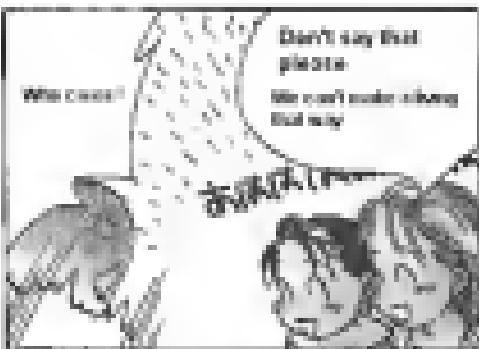
All of you right here  
are ... men?



Charming smile  
girl

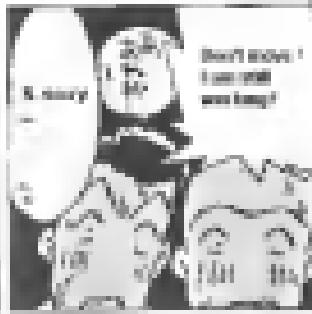








Eh ?



Pretty women  
have nice bodies  
but in their  
mind specifically  
what they don't  
nearly  
complain about

Annoy  
ourselves

The  
taller and  
thinner  
the  
would be  
nicer

Home  
should  
clean.  
Dishes  
clean?  
How can it  
neglect?

If there is some  
police force involved  
then the same  
is responsible  
for them

Menopause  
not so good...

Women are ugly & because  
older - natural life ends &  
there's going to end.

Old women have  
problems all over,

It's like ?

Death now?

That is why women  
like you girls are off!

Women like you girls have  
to prove yourself to men & that  
they don't do anything to  
disrespect them. Insistently!

In your class  
and school  
activities.

When applying  
lipsticks make a  
double application

!

Lip  
Gloss

Now  
what do you  
think?



Without it life is just  
one a machine-like existence.  
I want me a living existence  
I never discovered big  
things meant to myself.

Hahaha...  
you can not  
be attached to  
your past even.  
Since had positive  
that your past do?

This my...my?

How  
would you

I don't think...

Unrelated clothes or  
else a paradise that  
women have:

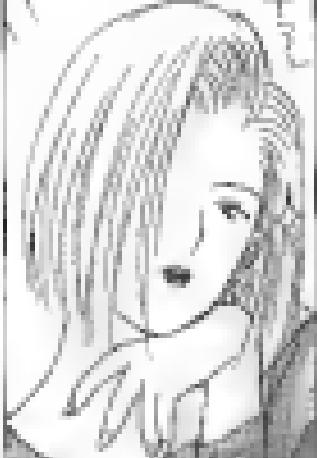
A modern paradise  
because and the  
old fashioned is  
extinct at your time.

Howdy on the bus!

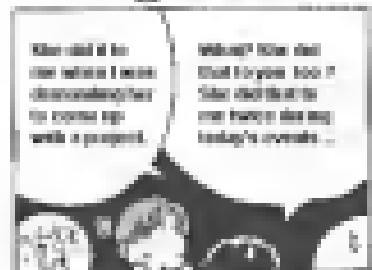
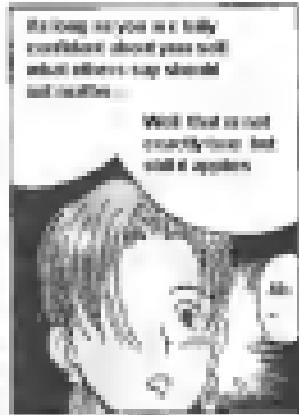
Not related  
to themselves  
or anything -

Not using  
woman we often is  
so...

This is  
a paradise,  
don't call  
yourself a  
paradise







And you didn't have the  
opportunity to have someone  
trust and believe them.  
Those that every editor  
thought failed.

But ... I remembered  
to everyone to send me  
My portfolio ... they  
remembered me from their  
family time.

I will try to  
remember

that it's alright ...  
I didn't always expect success,  
because I can practice  
what I love.

Once again ...  
Well, I don't exactly  
say that a lot ...  
other evaluations ...  
It's ... simply often will  
the consequences

I look at you ...  
I am pretty beautiful, am I?  
They're about you that part!

I know you probably think  
you're funny ...  
You are a failure as a  
business owner.  
It's like you are nothing to  
any kind of your readers.

Oh please not and? You are a failure!

Um ...  
Um ...  
Um ...  
Um ...

No, stop  
laughing, stop  
and stop  
telling you that.

#### The main result

1

## USE WOMEN'S WEAPONS!

400

7. 75551

1000



A black and white cartoon drawing of a man with dark hair, looking down with a somber expression. A speech bubble originates from his mouth, containing the text "My father is dead".

I... you know  
the correct...  
Yes! That's it!  
No...  
What are you  
doing? Use  
your body  
more!

Make  
you  
cry !



You deserve a chance  
to follow what  
everyone wants you  
to do...but don't!

Japan was  
punished for

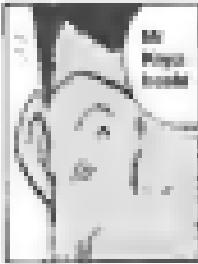
What did "The  
Kobe Earthquake"  
change in all?

"Now, you keep  
talking about  
things like peace  
and non-violence  
as if it's something  
that exists..."

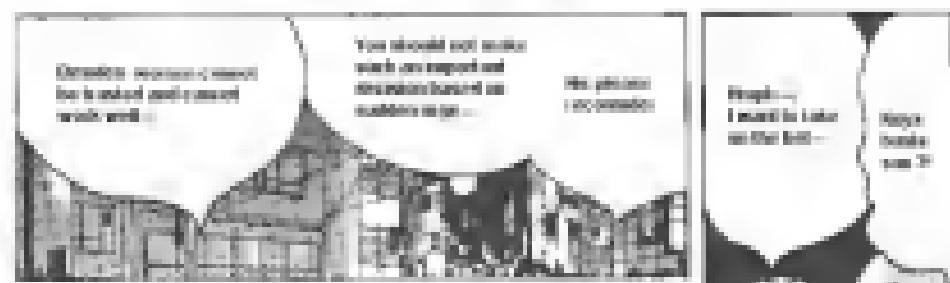
Are  
you  
there?



Don't be scared to...  
trust others for support...

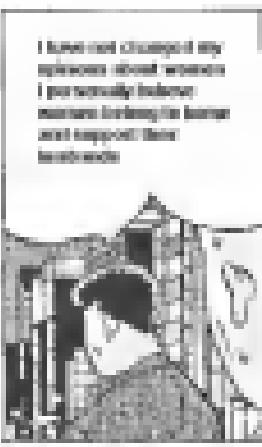


Thank you so much for  
the amazing party, Honey.

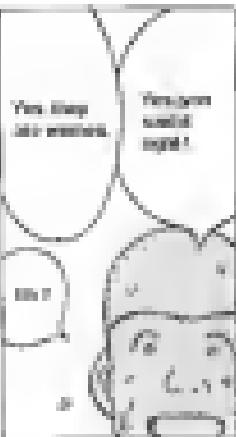




What has been your policy for  
Universals in Japan?  
And I do not believe the crisis  
is over.



I have not changed my  
opinions about universals  
I personally believe  
that our thinking for business  
and support these  
instruments



And they talk also  
about... about...

Many more  
conversations  
of course

Universals  
is Company  
U.S.

What's going on  
there?



It is not sometimes  
more important to  
expressions...

In  
expressions



What  
are you  
talking  
about?

Our  
universals are very  
probable



Look at that  
fascinating situation  
we've just found

But you know  
there's nothing in  
the world requires  
what would be  
other than our U.S.







It's you  
you're the  
loser  
nothing  
to do with  
people  
anymore.



It's  
you

It's you  
you're right.  
You never have  
any TV and when  
you do... that  
you never talked  
about it because



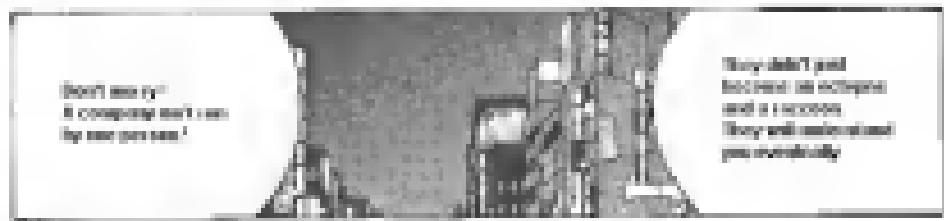
You know what  
your mother was  
like you know?

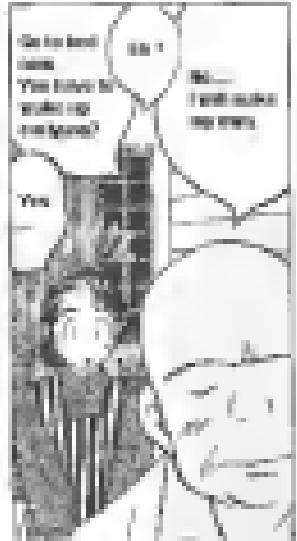
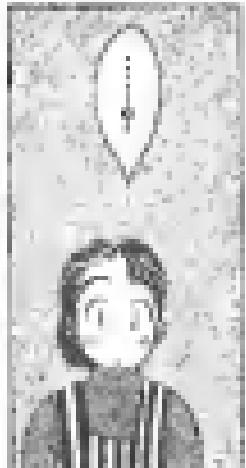
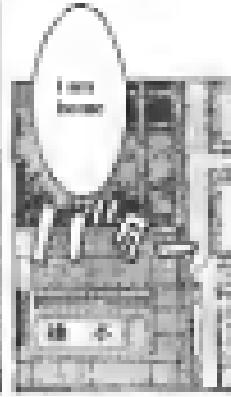
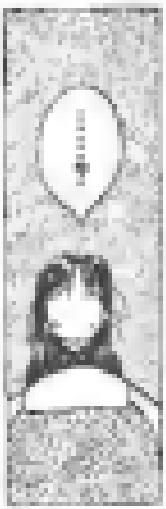
Is that  
it?



You  
are such  
a  
bitch

Confidence is good.  
In fact it's needed  
to succeed.





Hugs, kisses  
it's important  
that you have  
got before it goes  
It was a wonderful  
experience, but  
one that manages  
to stick on  
important points.

No, somebody  
else has  
to do that.

You know how  
there were a  
strange place and  
lonely person  
there are very  
few who can have  
thought of it

Did you think  
she really comes  
up with thought in  
anything?

Well then someone  
has got to be more  
imaginative than me!

The answer  
was behind her.

They weren't  
enough to  
convince someone to  
do it...

Yeah,

Good for  
your brain,

That's all  
they say all!

Yours,

い  
つ  
も、

そばに  
いて

\*

\*

\*

Stay by me, always ...

work@**Don't Leave Me**

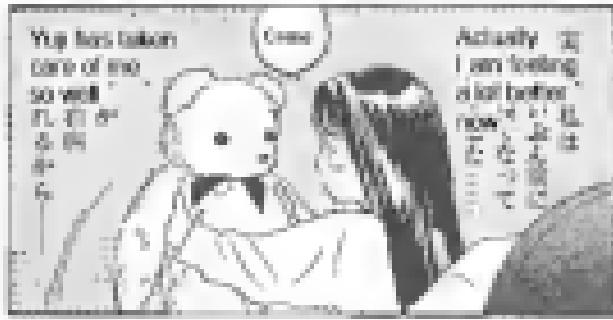


*I am such a big  
liar ...*

*For not being able to tell him so ...*

# work® Don't Leave Me





How much longer are you  
going to sleep ??  
You are going to miss the  
plane !

Today is the day  
You have to go.

Mr.  
Tucker

You !

Mom...  
Are you about to  
leave already ??

What's  
with your  
drama ??

Mr. Tucker

Not again.  
Please leave  
as you  
promised  
and today.

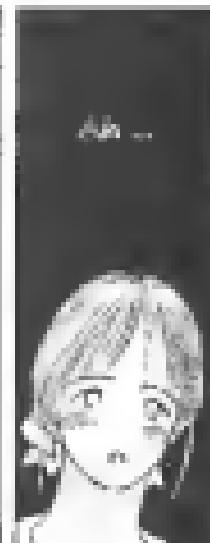
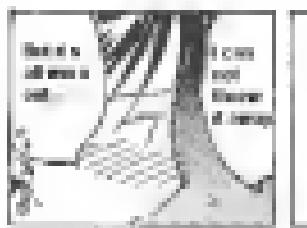
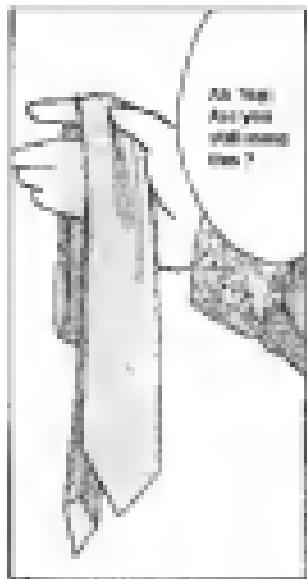
Mr.  
Tucker  
Why??

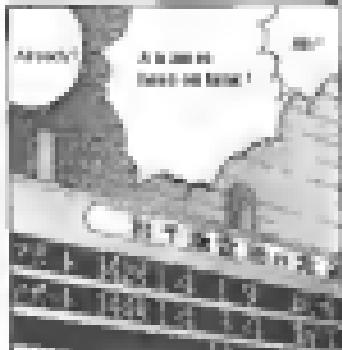
It's just like I predicted to be in my prediction?

What does he think I am going to do ??  
I expected his last lecture to have me I was a mess ??

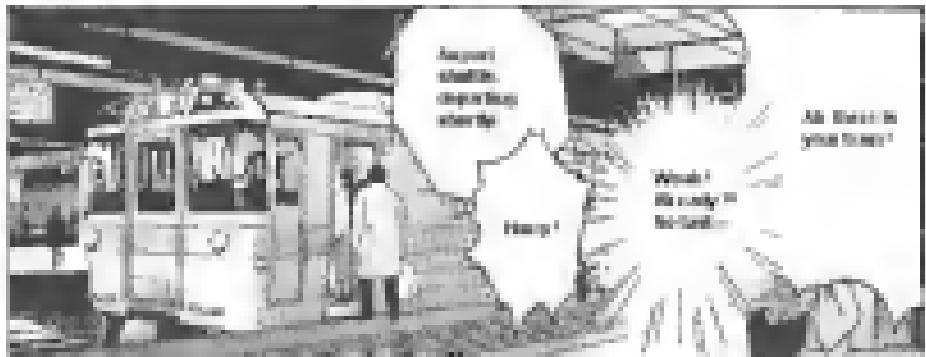
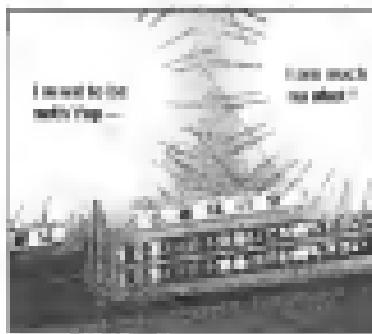
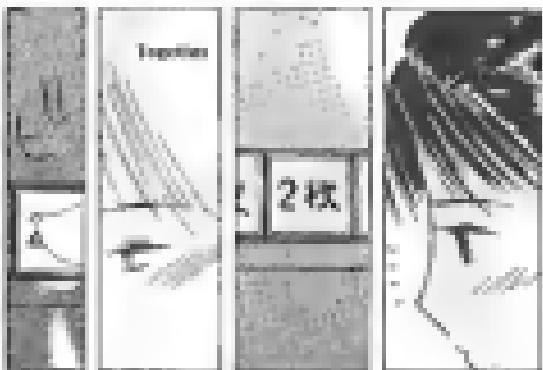
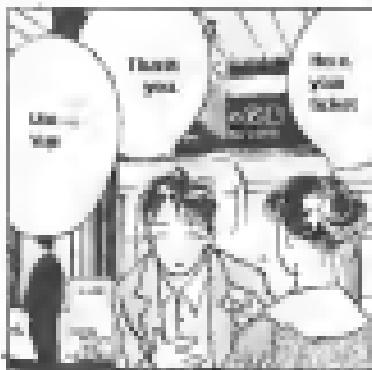
Mom ??







It has been here since 1920.  
and I can tell you that it's  
another 10 minutes."



Scene 2:  
I love him...

I wanted to  
be with you  
longer...

I am going  
back to you...

Want?  
Get your  
dad before  
it's too late!

Want to have  
beef with you  
Hamburger with you

Want to have  
popcorn with you in a movie theater

Want to have  
sushi with you

Want to go shopping with you

Want to have a meal with you

Want to go together in a park

Want to have salad with you

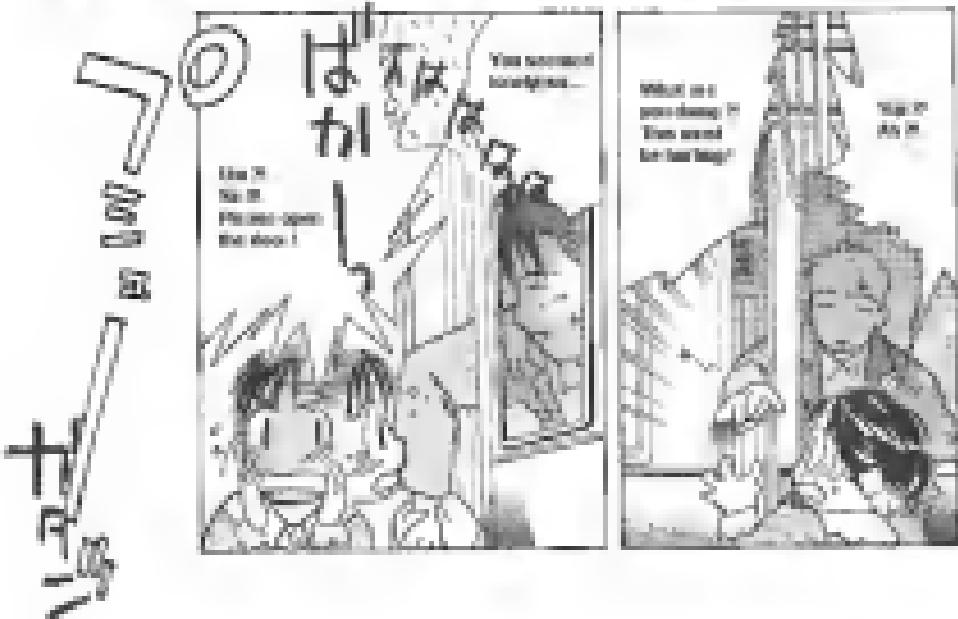
Want to have dinner with you

It's a  
good

You're

The door  
is closing





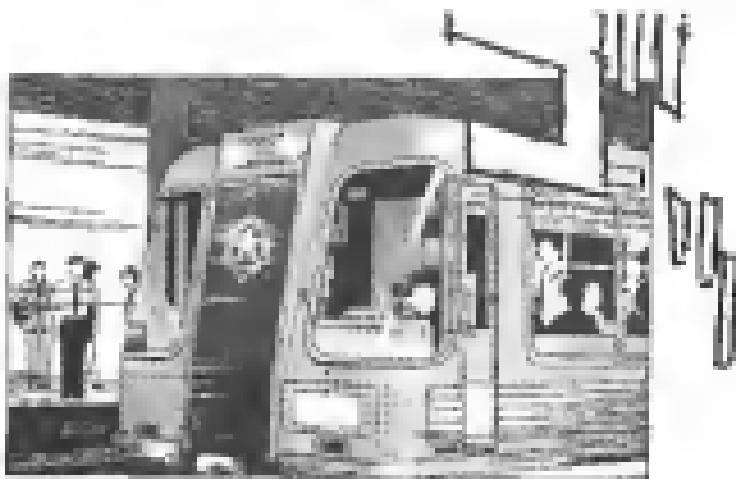


I will always  
be with you.

Tessa...



A





Hanami Drawing session  
in an empty room in  
just finished





*Always ...*



Always.

I will be by  
your side ...

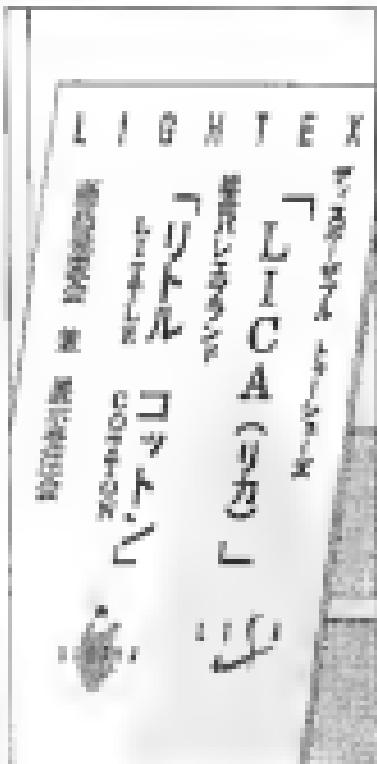


Yeah ...



WORK BIRTH





# Little Cotton

リトルコットン  
de Cotton

バレエがおされたこ

レーヨン・コットン

Cotton and

レーヨンの

新感覚の

カット

カット

This dress is one  
of the first of  
product to use light

www.littlecotton.com  
LCA

Come to think of it...  
I think we were looking for an  
answer to  
"What's our new living experience  
for the good life?"

LCA in our case was created 3 years  
ago. We've passed through  
various phases without  
much success.



One of our staff  
members made me  
all realize...

We -  
Finally  
realized





*I am sorry for  
being late!*

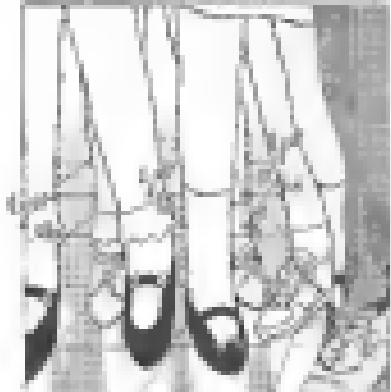


I had to bring  
the most  
important stuff.

Yugi!!!

Being late on  
such an  
important day?!

Yu...



Because these are going  
to be the consumers.

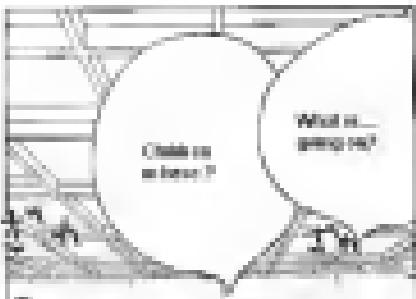


Oh well...  
I thought these would  
be an point of interest  
for our newsmagazine's  
readers.

Yay!  
What do you think you  
can change?  
Are you planning to  
make them better?"

Change me  
as I am?"

"What is...  
gross out?"



"Annoying  
kids?"

"Spiral  
kids..."



"Lived here  
"Little cotton"  
people?"

"There's children in  
the area that are  
bullying our children..."

"Am I next in  
line?"  
"Gross out  
the children?"



Please evaluate  
our product with  
their opinions!

They are staffs  
of LC team!





LC team's project, Lica, was well received by the public.

The brand "Little cotton" which was in charge of distribution of Lica started to be known even to those who knew nothing about ballet.

In other words, it was a big success for LC team.



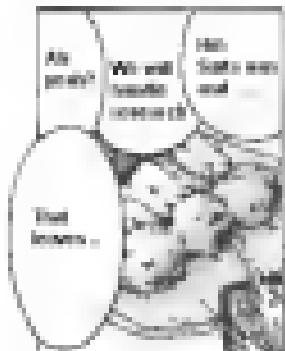
Related products were also approved for manufacturing.

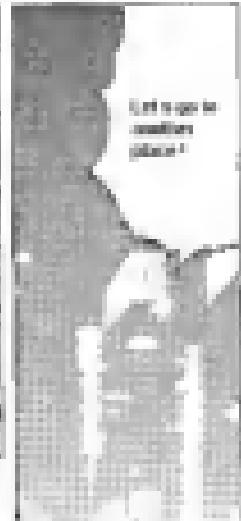


Let us celebrate LC team's success -

# かんぱーじゅう！

Bravo ! (Kampai !)







I think they are being  
with them you should have

For you to see  
... not much  
I'd go back  
and never leave

Lately...  
you know  
I think they  
are not playing  
enough

They are really  
starting to have  
more pleasure in  
these times

I need  
some time  
now to be  
there.

Well now that  
the results  
are going well

We just  
need to  
see every  
night...

Under instruction  
satisfactory,  
our partner has had  
to start having results  
in a specific position  
in a month...

I will succeed  
soon...

They did well.

They didn't let us out  
as we were just simply  
discovered if we had been  
seen or not it's a complete

Yes.

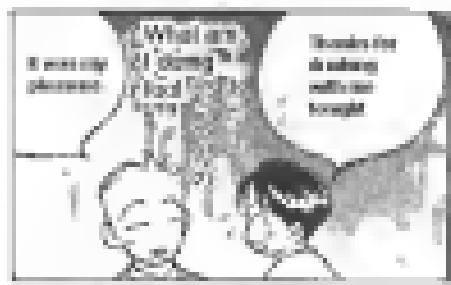
And finally  
the meeting with  
the psychologists.



I cannot  
be strong  
if I  
feel  
like this.

Everyone  
I know,  
feels like  
this when  
they're  
tired.

After the  
meeting  
began,  
Mr. Nakagawa  
said,  
"High school  
years have  
been  
so... tiring."



69





Just because she is a woman? That's --



Assistant -- ?  
That position has literally no meaning --



Um...  
and --



# WORKED SEPARATE WAYS

This is like  
you are starting  
our work!

It was I<sup>2</sup> who  
designed and produced  
the product."

"Why should we still be  
under your orders?"

"We cannot  
accept that!"

No way ... !



"But where  
does this  
go for ... ?"

"Gosh! we are not  
going to sit and watch  
a bunch of women  
run a coffee house."

You mean a  
"cafe"?

We are talking  
about a  
"coffee" shop."

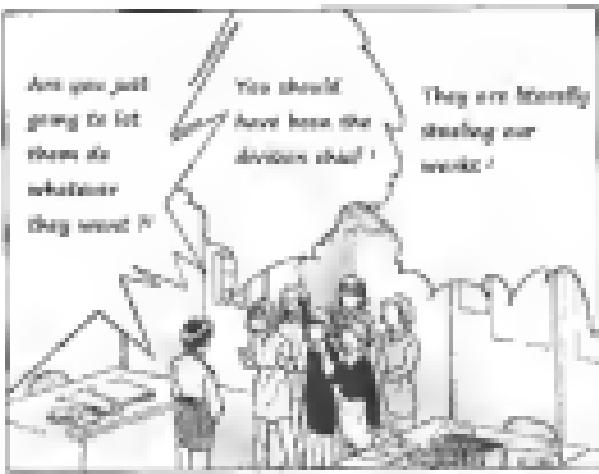
(Shaking?)  
Don't eat like  
children.



Please take a good  
care of "Little nation".

WORK®

SEPARATE WAYS



Agensi-san! Why did you say that?



L.C. —  
Lady's Creative Team





Well, I just thought that, since you've come that far, perhaps I could do something more ...



I felt that I didn't want to waste my strategy on such matters.



Hmm. That's ...  
Don't give her any解釋?!



I am feeling like we are being threatened by the解释 ...



Don't bring more?!



I will be LC.

Inhalation  
1 go -

I've finally  
realized what  
I want to do.

...  
I've got it.

LC is - a part of our  
now.

I shall never forget  
about LC team.  
It may have been  
short time together,  
but it was precious  
moment for me.

This is



I will quit Lightbox.



"Kao?" said a  
silence, that  
I wondered if it  
was alright for  
me to go on.  
Like that...

she been  
thinking  
that for  
a while

That's easier  
to be said than  
done...  
You will need  
courage first...

Yours  
again P

I don't  
like this

Well, she'll not live  
bad, I thought. Since  
everyone has different  
ways to live.

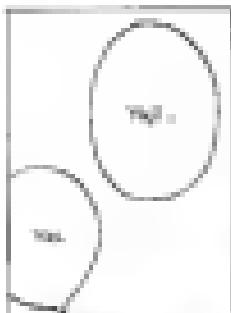
I was thinking  
why I should keep  
complaining in  
concrete about  
something...

Don't worry...  
All of us have  
grimed something  
more important...

But...  
what about "Kao"?  
We're great through  
it, but for her?

Hm, I am going to open  
my own company, and  
I'd like to live in world  
of my own rules.





The important thing  
is not about "Yes",  
"No", or "That's..."  
These are just "shells".  
What is more  
important is how  
we are going to live  
in the shells.



Every one of us  
has done "real work".

Every one of us  
is standing here ...





I now declare  
that LC team  
disbands at this  
moment!

As the leader of  
LC team



Each of you  
should be able  
to live on as  
an independent  
being now.

There  
is nothing  
to worry  
about.

We don't  
need a  
team  
anymore.



2 weeks later ..

She is currently in progress of creating her own company.



Arimoto Ayumi quits Lightex.

あ  
ゆ  
み  
テ  
ク  
ス  
退  
社



And the plan to get married in September, to a man who she has been going out ever since their middle school. She plans to quit after marriage.



Kawasaki, she is having her busy days playing a manager and a mother.

川  
崎  
子  
母  
親  
子  
女  
の  
間  
に  
は  
な  
く  
お  
か  
れ  
て  
い  
る  
よ  
う  
だ  
。



Morohita, she is going to be transferred to Lightex Osaka in order to create LED diverse there.



Soho, she plans to pursue acting career with her friend again. She plans to quit Lightex next year.

休  
業  
と  
ア  
ク  
タ  
ー



Okouchi, she is trying to become a full time employee from being an deployed agent. She is trying various license exams for that purpose.

お  
く  
う  
ち  
の  
ま  
め  
を  
め  
ん  
そ  
う  
し  
く  
す  
る  
よ  
う  
だ  
。



Kayano as usual she is good at knowing 次々と. That alone seems to keep her happy.

次  
々  
と  
お  
か  
れ  
て  
い  
る  
よ  
う  
だ  
。





100  
Page

10

1

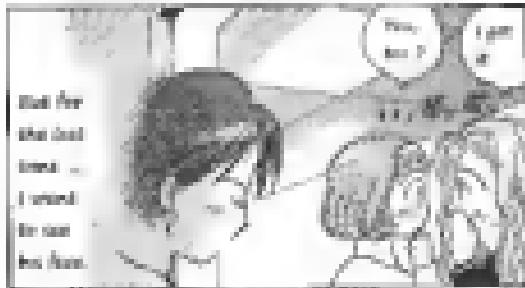


Page 10

There has  
been a  
lot of  
talk



1



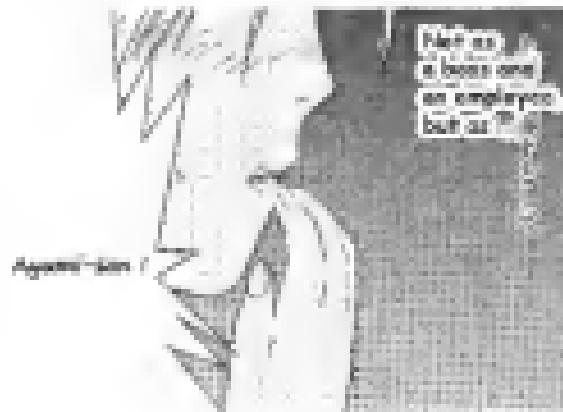
卷之三

卷之三



1

100



— 1 —

**NETTIE**  
A  
Lover's Poem  
With Illustrations  
by Frank D. Brangwyn



10

10

I am sorry.  
But I am  
being  
transferred  
somewhere



Misato.

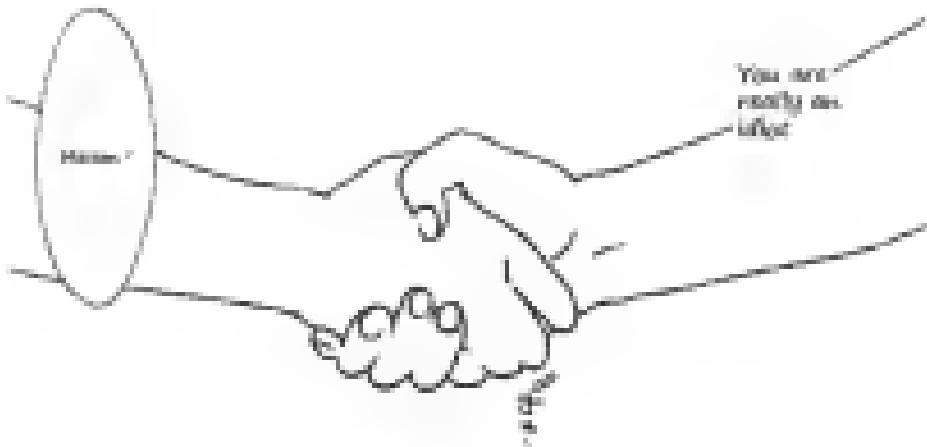
Yoji 24

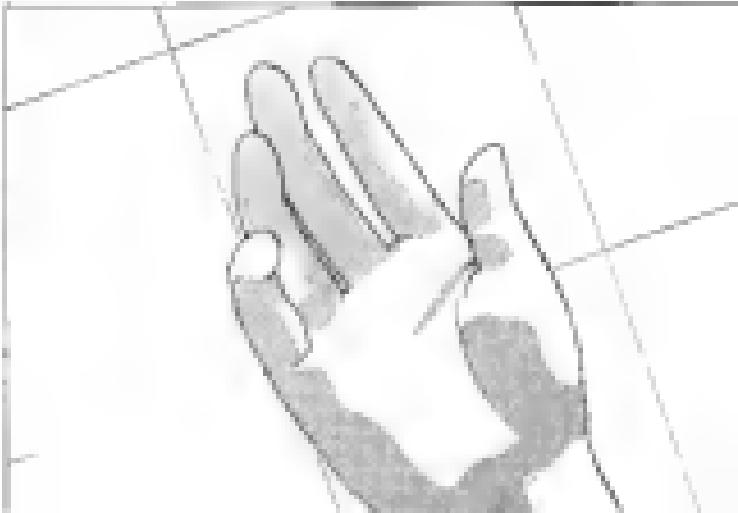
Hi.  
I have  
been told  
you will be  
here.

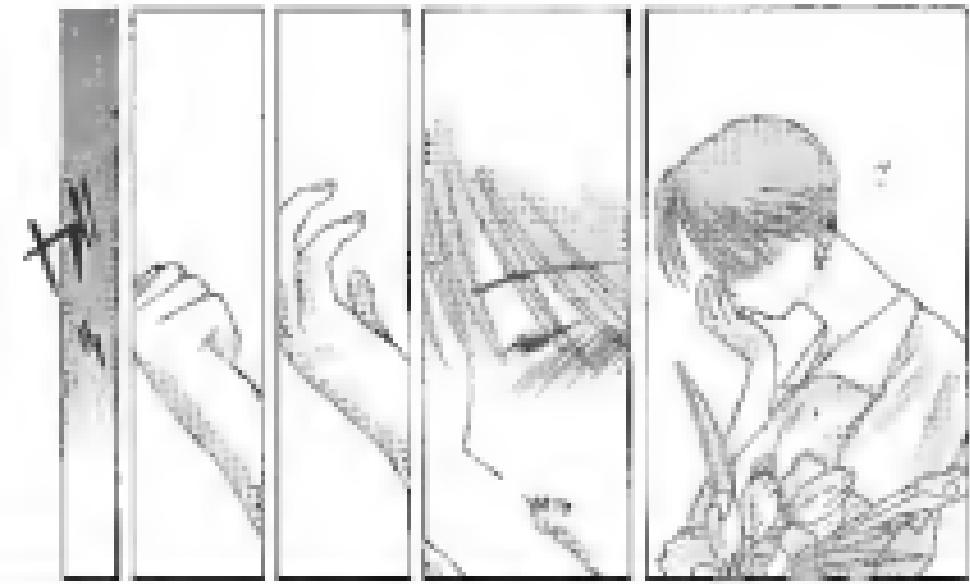














Let's go!

WORK<sup>®</sup>

# HEART OF SUMMER



Hello !



Honolulu, Hawaii, Japan



Today will be  
the first day for  
you at the new  
place!

What are you  
looking for ?

Go to work now !

You are just late -

Oh... may... give you the schedule  
really early... sir

A where only child work.  
It is the heart of Lighten.

Do you understand?  
Business division #2  
which, you'll  
have assigned -

David  
worry

You must be  
prepared!  
Otherwise, you  
will fail all right  
worry!

Even though you've  
made it! come a second,  
you are still from 2nd  
and that competing with our  
background. It is very  
important for someone  
like you to have been  
assigned to them.





These  
around him  
Pappy —



— Foster







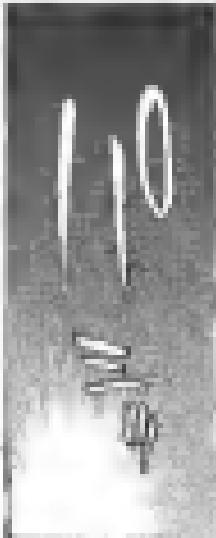
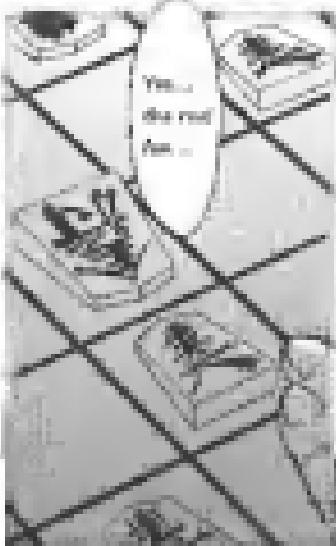
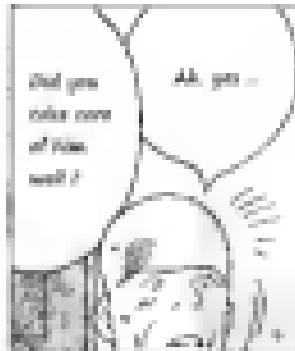
Either way was  
good for him -

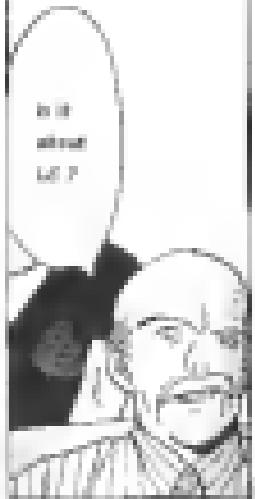
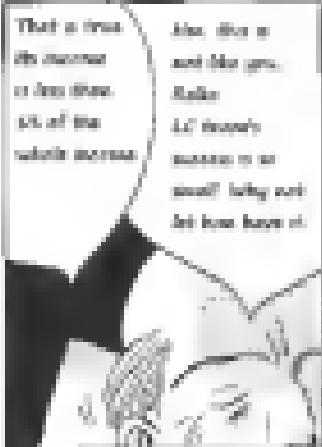
He wasn't  
trying to get  
rid of LF team

As I  
thought -

If succeeded, or he wiped  
out the team class and  
and completely new  
new which were his men  
to make the team himself  
For -

Now... If LF team was  
getting rid of, that would  
have also worked out for  
his benefit - now that  
would give him a reason  
to attack the position -





Botti's planning started  
Results-oriented workgroups.  
However, that's not over;  
and there is no room to  
sayings Results emphasize  
to the heart of business.



Mr. why don't  
I congratulate  
them when  
they are born?



Daughters get  
married and have  
their parents  
eventually



What are  
you calling  
"success"?



Right? -  
Mami -

You don't expect  
that the work  
will be rewarded,  
even if the results  
will seem  
successful.

Chieko, Mami.  
I completely forgot  
about him, so what you  
said about the business  
success?



Katherine Waji  
He was in  
U.S. business.

Right?

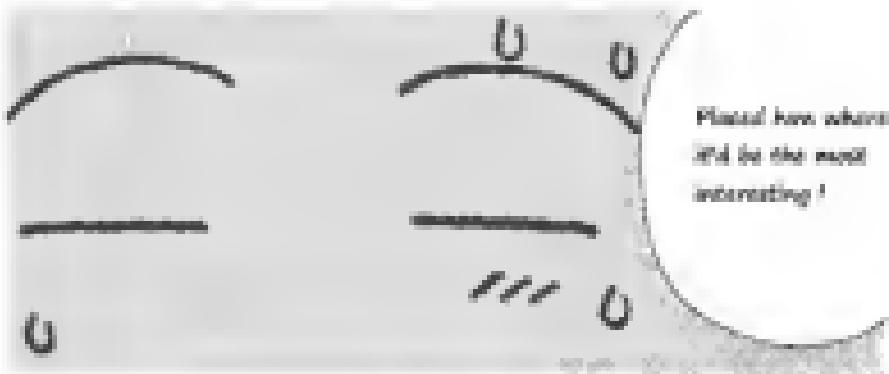
Yes.

Telling that you  
used him for  
business  
success?

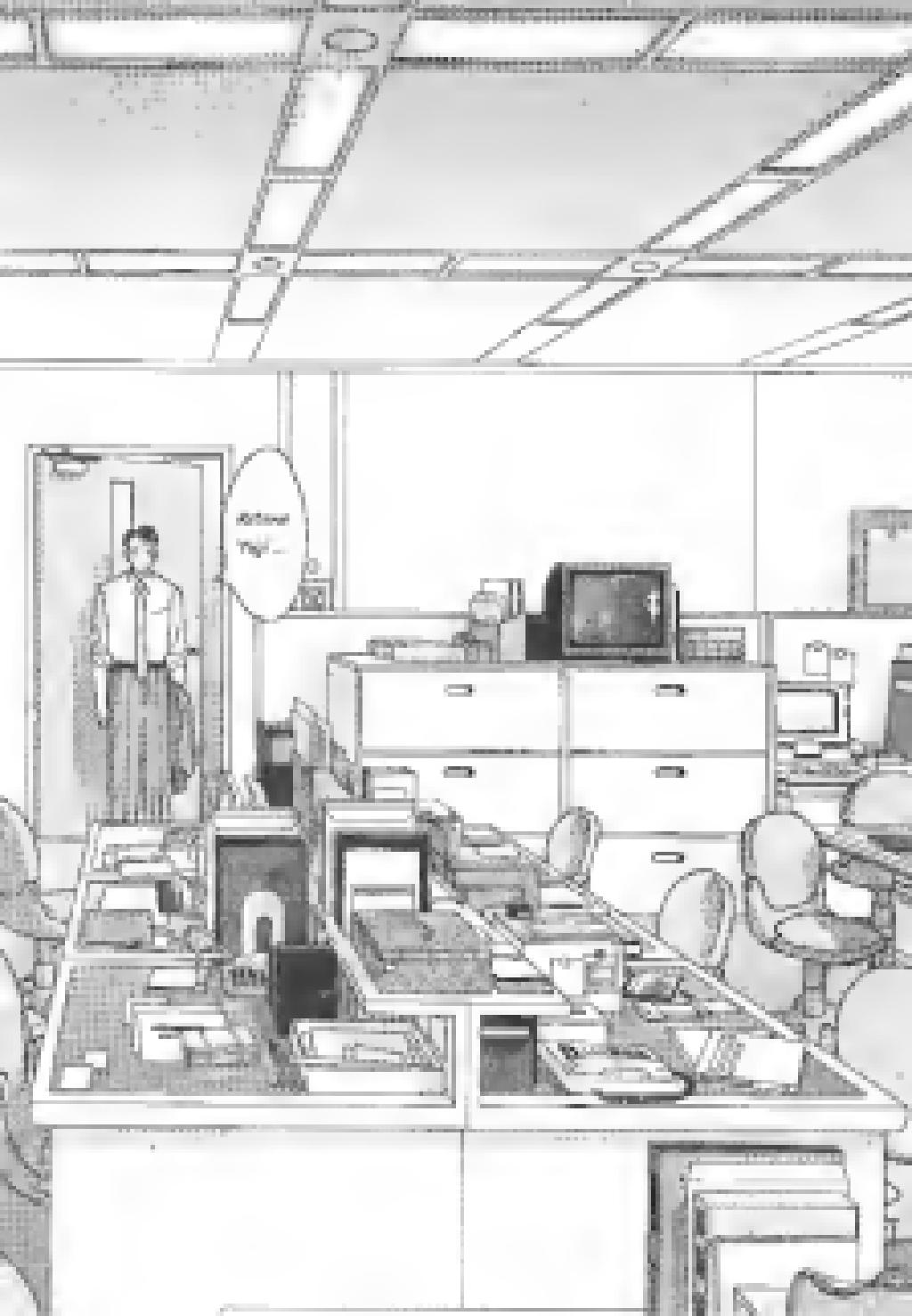




Please here where  
will be the most  
interesting!







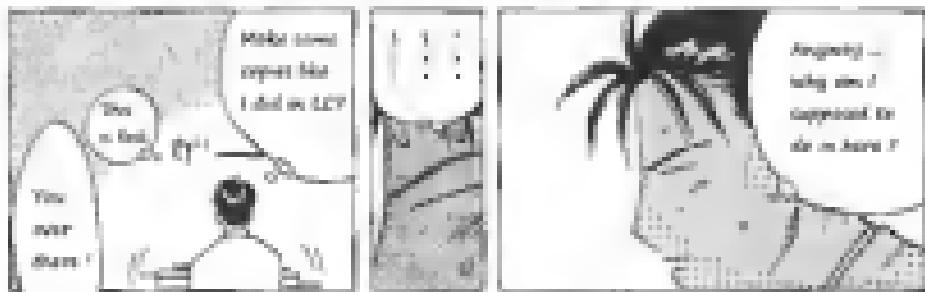


It's dark ... here ?



I am the only person  
in this place ?







Why are you here ?!

Why?

WORK®

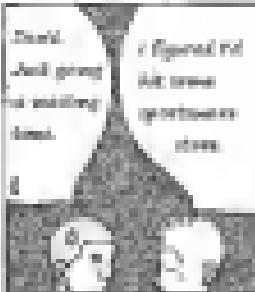
NICE TO MEET YOU





In the desert, when you want to be called long-hauler you go out to work within 30 minutes. Don't waste time, that has been our slogan for generations!

Do you understand? This place is completely different from L.A. town, where you used to work.



I figured it'd  
be more  
of a business  
area.



There is one  
desert with  
mines we have  
nothing!

Actually, they are located in  
desert. Some big experience,  
and I suppose your level back  
short though.



If you don't  
think you know  
something,  
ok right away,  
get it in.

L.L. - Ahem! I am L, one for  
L.L. - Ahem! I am L, one for  
L.L. - Ahem! I am L, one for  
Thank you.

Hello, I am  
Tomaoka from  
Mitsubishi department store

I don't know ...

Everything

Mr

What's  
that?

L.L. -  
Um, excuse  
me ...

L.L.  
I'm

Excuse me,  
but could you  
repeat that?

Mr L.L. would  
appreciate something  
like this.

Mr

The  
day  
is?

Mr

Are you  
joking?

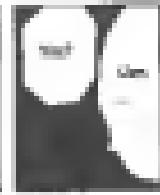
Period

one  
product  
one ...

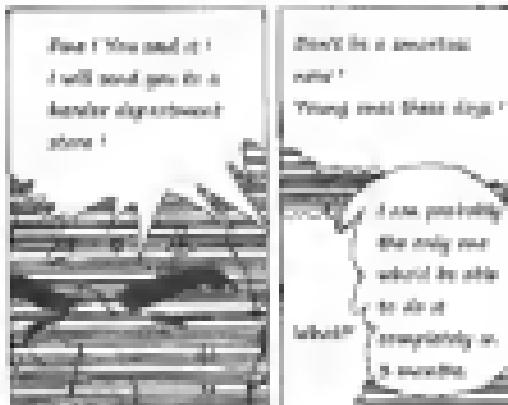
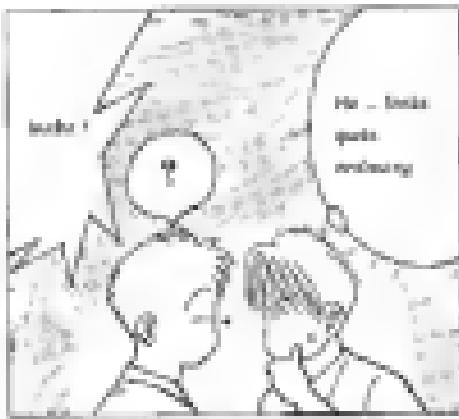
Am  
I?

Am  
I?

Am  
I?









I thought we were supposed to wear formal suits?

It's a  
sample.  
We're not  
expected  
to wear  
formal  
clothes.

What?

Bring out  
the suits.  
We're home!

Oh,  
I see.

Don't ask questions.  
It's normal to ...

Oh  
yes.

Yes... I have an  
idea!

What next  
is not good  
for you.

Huh...  
Yay!

What  
is it?

I almost forgot...  
...

You are here, right?  
It's an outdoor adventure,  
so let me remind you that  
what you are in charge of  
are plants and soil.  
Remember.



But you don't  
work spontaneously  
anymore, or sometimes  
you need to just  
start go work  
products we sell

You are here here  
or you wouldn't know.



That's not  
good.  
This is the  
only way I have  
during

It's consumer sales.  
Also considering what  
you will try to sell...  
you need to draw properly



But for you  
that won't do  
you any good

Well for me, that is  
already because  
I want to visit an  
office.

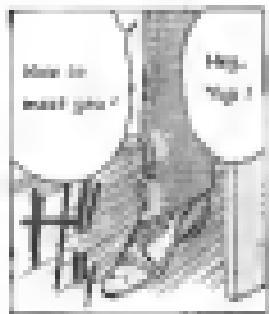
Where you are going  
is Hiroshima department  
store. They are spread  
across Japan and have  
quality street sales.

It's alright  
Leave it to me.

You are  
not alone

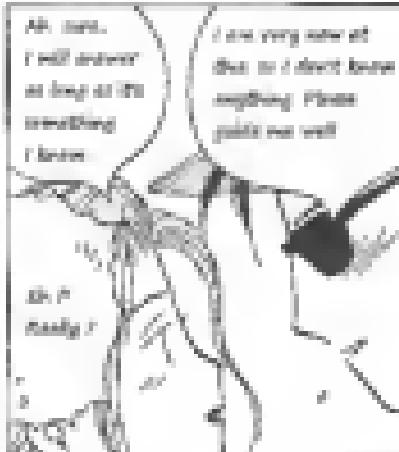
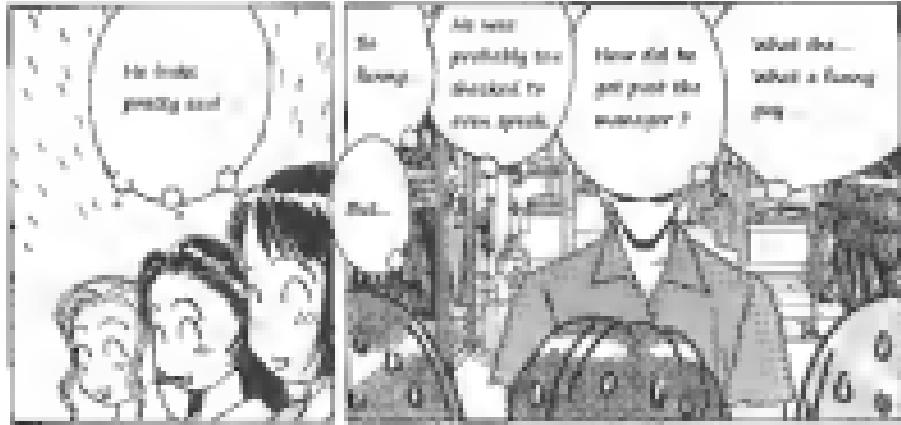
自立人外以外保有

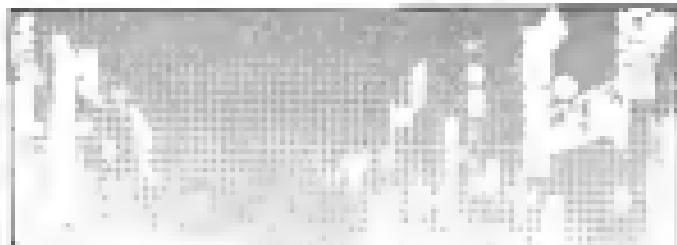






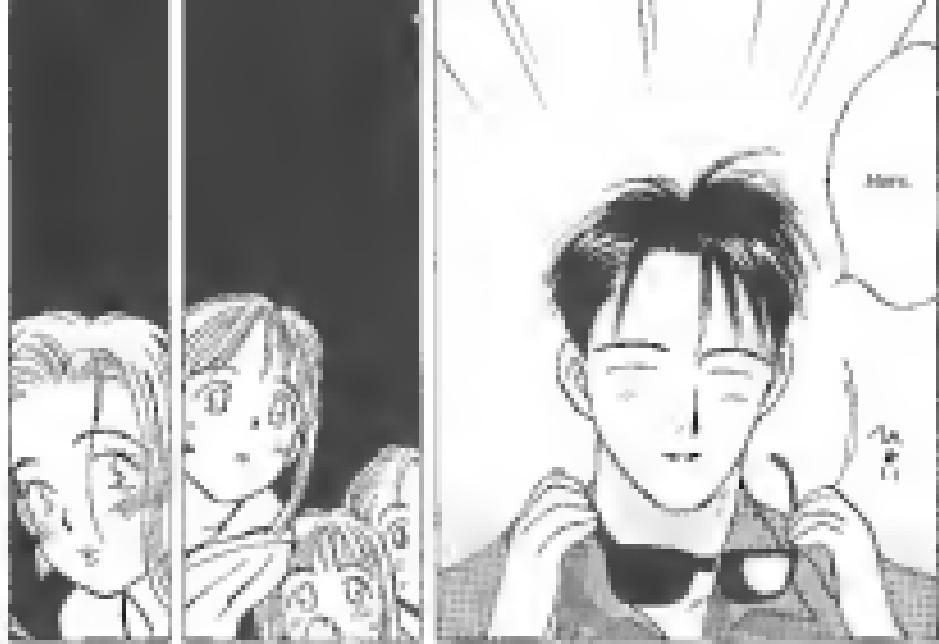
Nice to meet  
you!

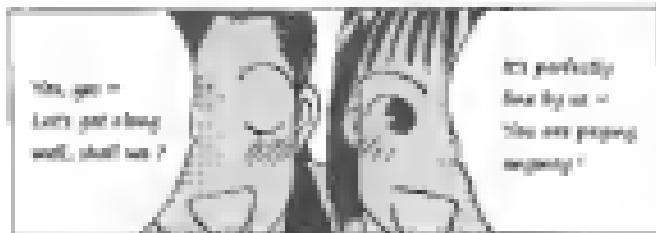












Don't mind her.  
How should I say this...  
She's very self-centered.

Mr. P

Ah, the  
smart house.

Tomoko-san is  
coming as well.

She is kind of  
prissy though.

I don't mind to say  
this, but she didn't  
care for others at all  
there.

Besides  
you can...

She literally  
only thinks  
about herself.

Oh you  
must be  
remembering...  
Last month...

And she only  
lets other friend  
provident to other  
friends' sides?

Besides, she doesn't  
help other friend's  
sides at all!

Yeah, she did! I  
thought against  
her rules!



What?  
Really?

She even  
stole my  
boyfriend!

But she is a  
mean girl  
who makes  
life of everyone she  
around her suffer

The camping trip  
will over as long  
as she will still

What? I  
do something  
about her?  
You are in charge  
now?

Um...



# works Angel Night





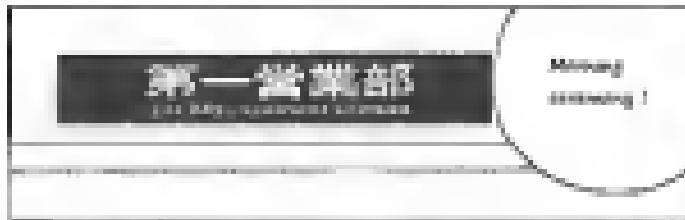
# WORK@Angel Night





You are truly an  
unusual professional





Dad :  
It's honest,  
and that will  
improve the  
relationship  
between us  
and the  
customers !

Dad :  
Customers like  
to buy. But they  
don't want to be  
sold to buy."

Dad :  
Open mind  
about  
customers !

But what is  
right, and who  
is right ?

Dad : this is  
an slogan.

Dad :  
Selling words.  
But being cold  
does not !

Dad :  
Never know  
others. Know  
the people !

Dad :  
Be better at technology  
You have been born  
and live much !

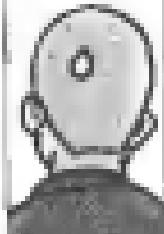
Dad :  
Saying I am too  
busy is the same  
as giving up !

Customer :  
Am you home ?

Customer :  
Come here  
and greet  
everyone !

Customer :  
I am now going  
to introduce you  
a new customer  
and end the  
concerning.

Me :





I was trying to go  
with other flows.  
What do you think?

And your  
children?

More or less you

- And that  
includes the  
surrounding

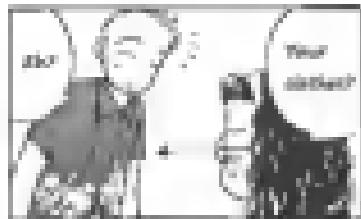
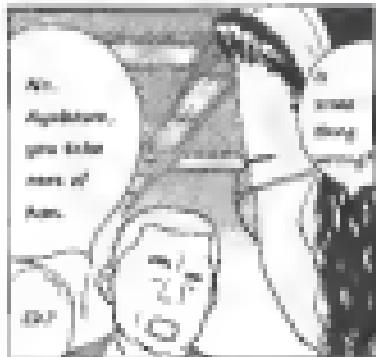
See?

Any  
woman?

Any, any woman,  
available or not,  
any girl?  
Are going to be  
wishes to be it now

Please speak  
their names

There isn't any  
"woman" here.





With clothes however  
like that on, your short  
you don't even complain  
more if you don't dress



All you need to do is simply repeat back



You as a customer of Lightex will make sure that Lightex products are displayed as many as possible in the stores

This is so-called the sales process. Did you think word of something more important?



They are better than others in paper work speed by four %.



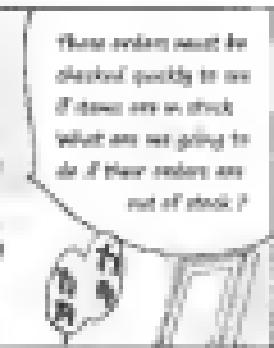
The truth is ... so-called others are "normal people". They studied well and that was all

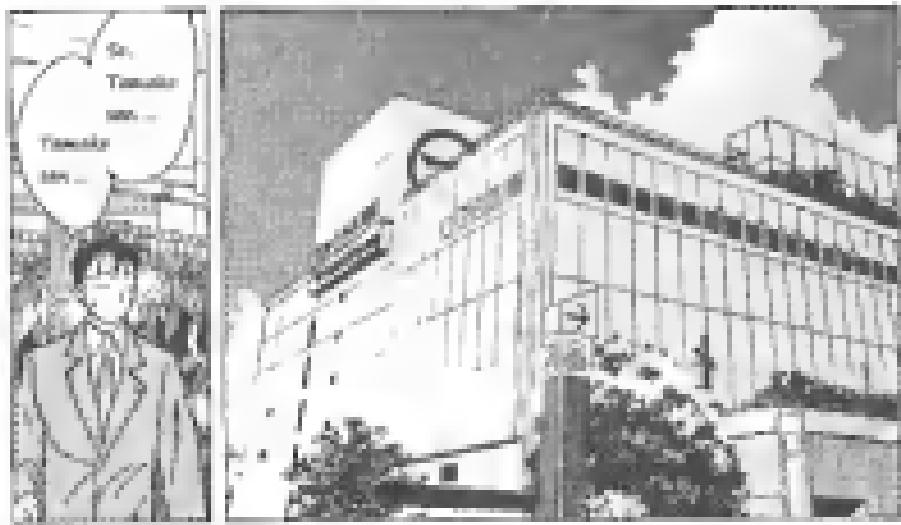
However because of that there are very strict rules and they intend to adjust task rules and what they do to their next generation unchanged ...

The decision still got taken out of the hands that support the company



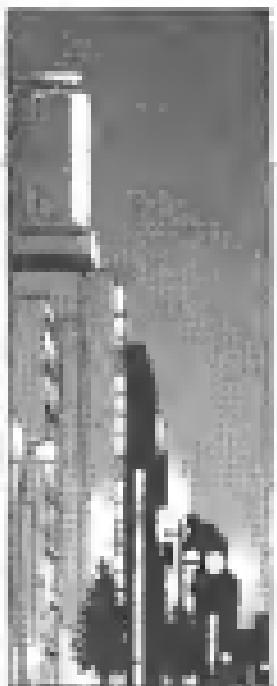


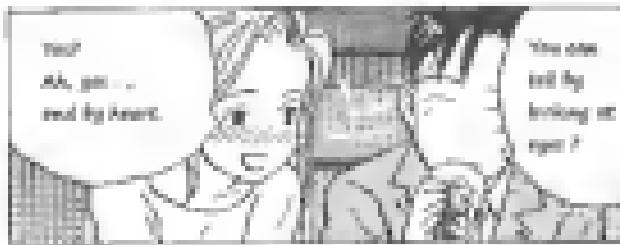










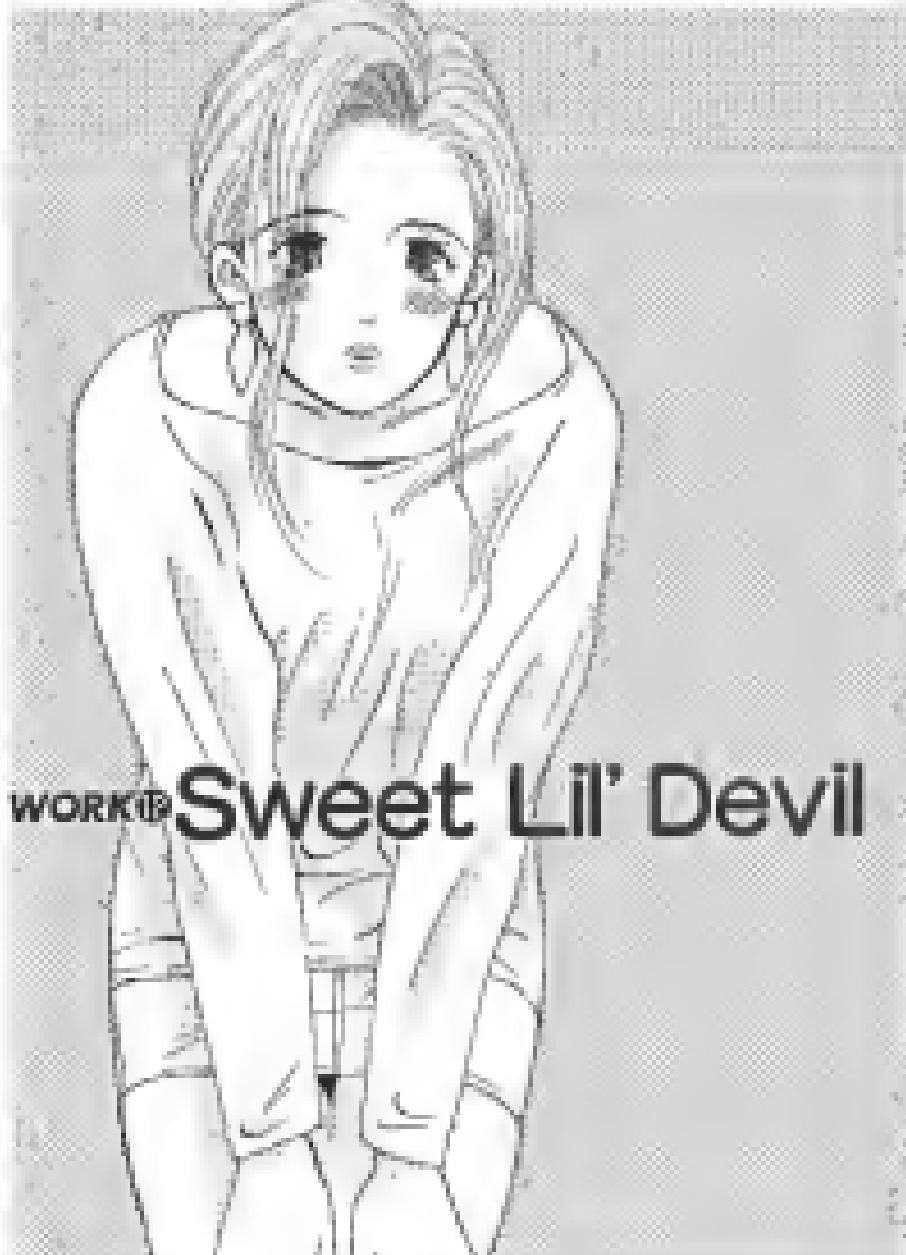






Tornaboo  
con P

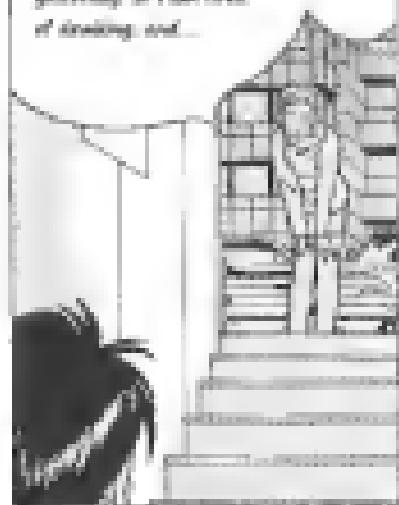




**WORK® Sweet Lil' Devil**

How should I put this...  
I've been thinking more  
gradually so I am kind  
of thinking out...

This?



A better  
place...  
Takes  
me P



Dad is P  
Everyone says so.

He...

Yeah,  
Dad is still  
not so.

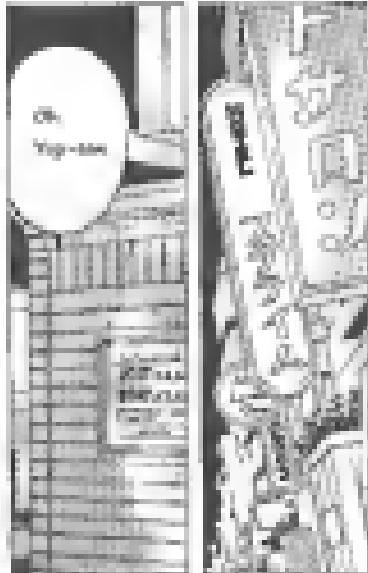
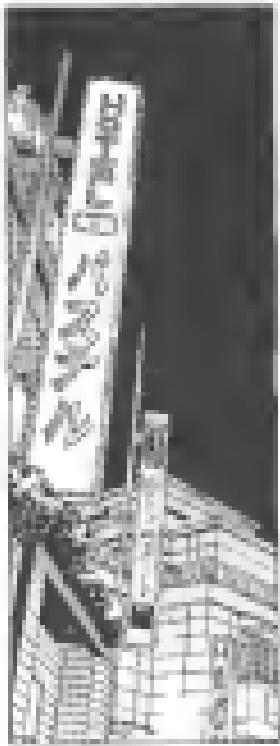


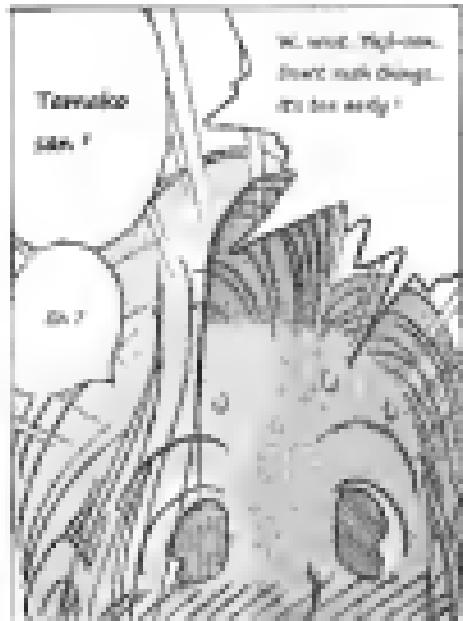
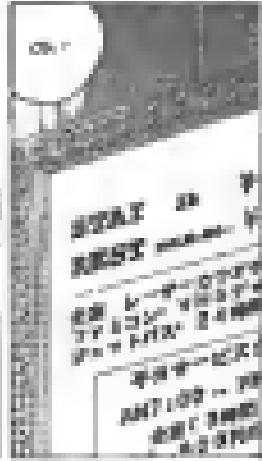
Well P  
Sobers and  
agents should get  
along you P

Even with  
different  
ideas...











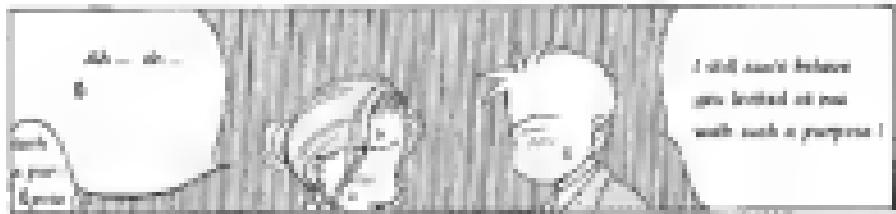
Is my body what you want ?



Ha ... ?













I like you,  
Yuji-san



Eh...?



Um, I  
have a  
girlfriend

When we had dinner for  
the first time, I was  
pressing it to me, you,  
but you was trying to  
tell me no, so I left

You see, I have  
cannery

I like you, and that  
you nothing to do  
with your girlfriend

In what?



No...  
she doesn't  
like photos

Well, can you show me  
a photo of your girlfriend?

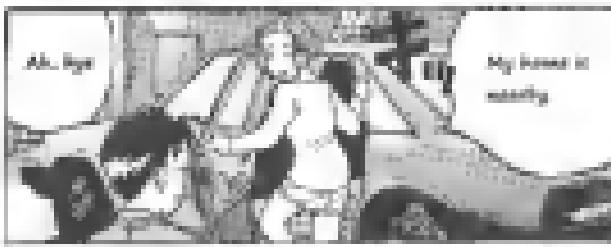
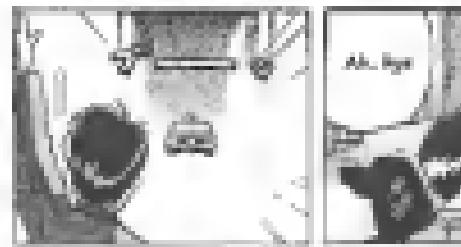
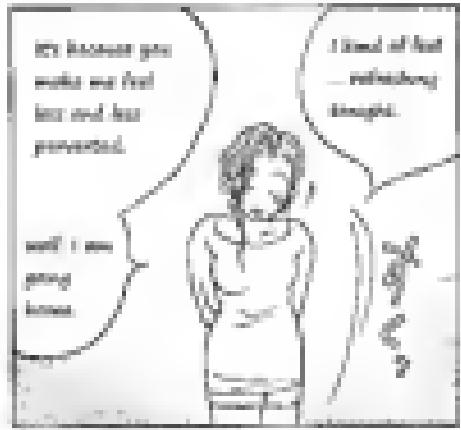
Driver

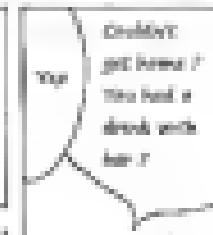
if I show  
her ...

That's  
alright.  
I have her  
image in  
my hand.

You know,  
you don't  
even have a  
single photo  
of your girl-  
friend?







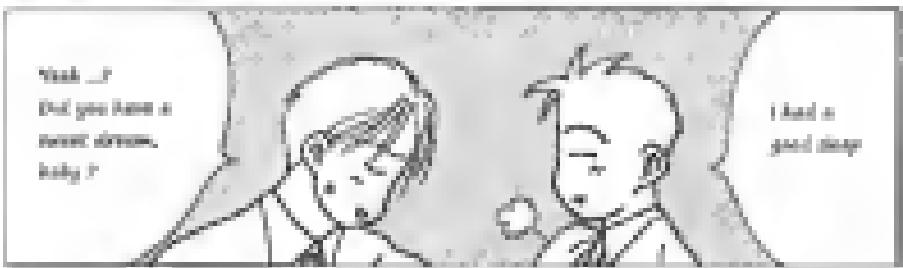
what ... ?



What ... ?

Did you have a  
restful dream,  
Baby ?

I had a  
good sleep



## 第一営業部

701  
Sales department office



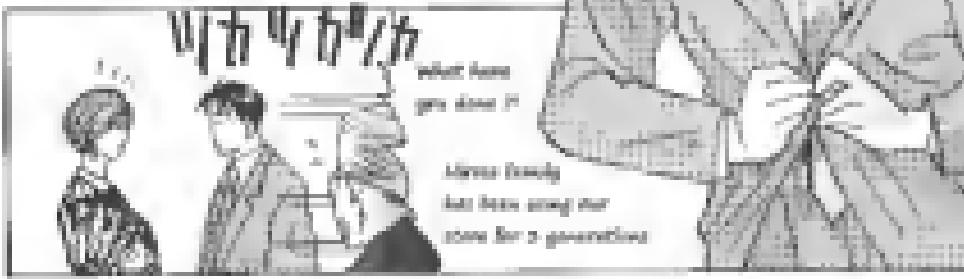






WORK®  
**INNOCENT TIME**

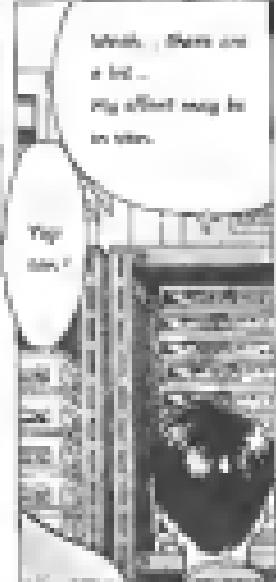


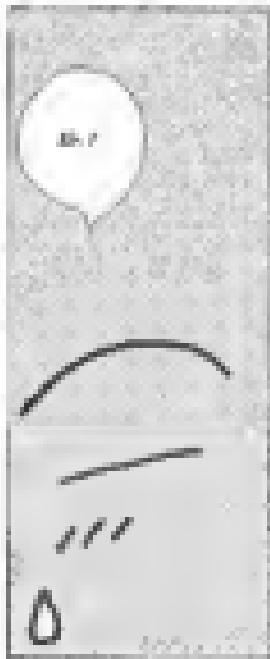




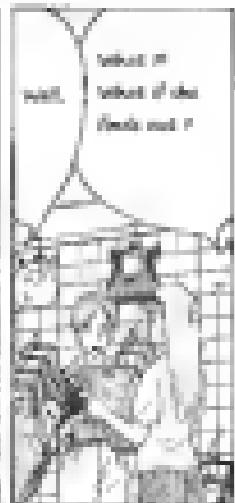
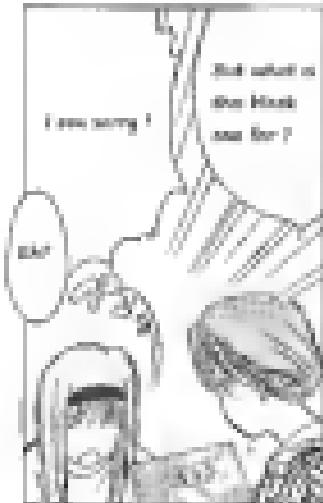
If apologizing repeatedly  
too, surely the customer  
I will do so.

What are you  
saying? I  
Apologize to  
your right now!

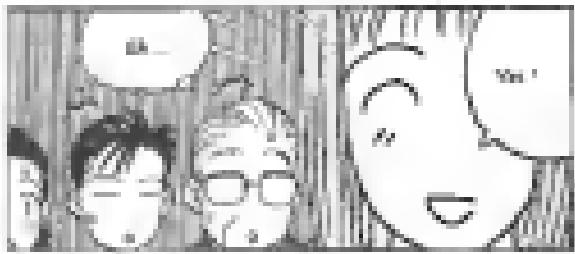




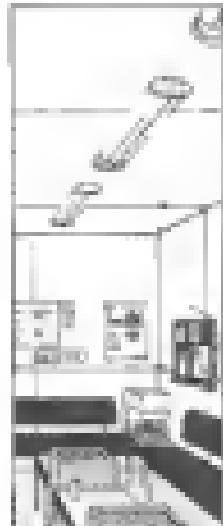
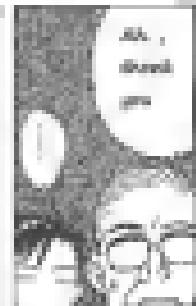
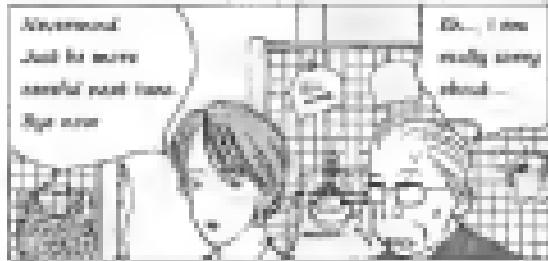








It does seem  
that the Nekk  
and ramen  
tastes better.  
I will take the  
Nekk ramen.

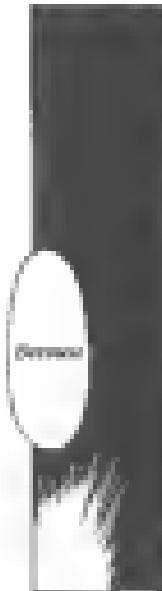
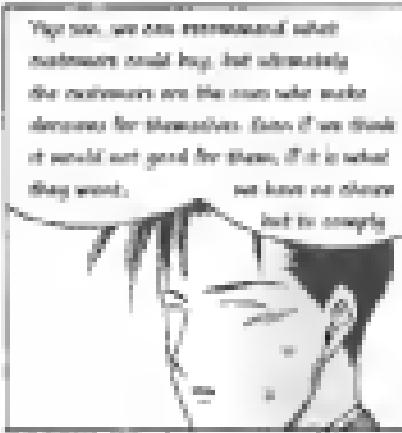






is that all you think  
of me ?





When customers walk in  
one day and tell me  
how much they enjoyed  
products which I  
recommended to them...



think of  
the beauty  
of my  
designs



For that I will  
continue to do the  
regardless what  
others may say to  
me.



I do this because I enjoy  
hearing "Thank you" from  
customers.



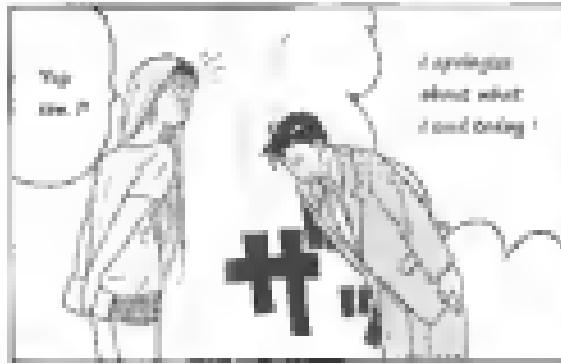
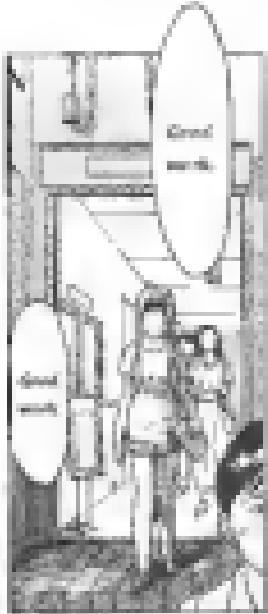
After graduating high  
school, I worked at a  
confectionery till a  
discontinued there for 10  
years, and then, I became  
agent for a year and  
will now...



that's alright  
You get lots  
of things  
misunderstood  
like this.

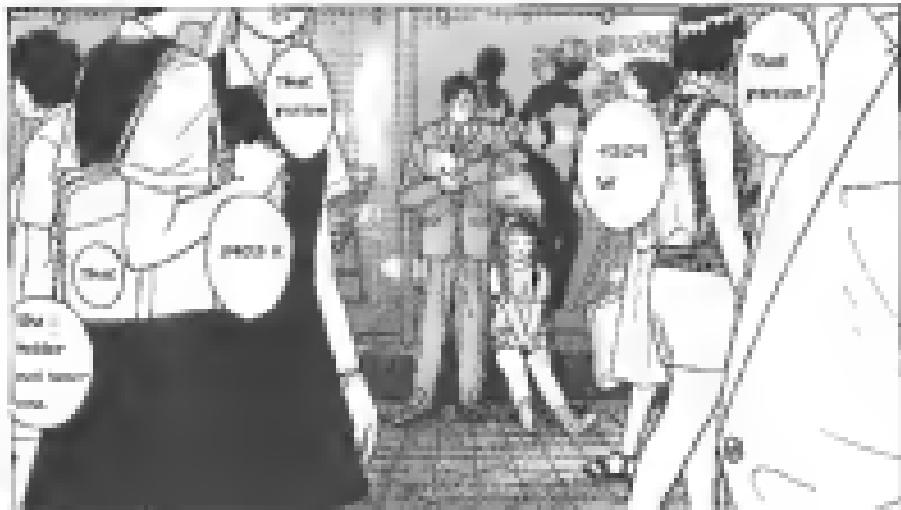
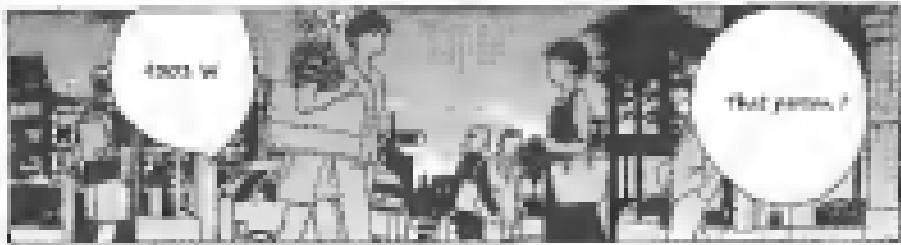
I have my pride in  
the way I work.







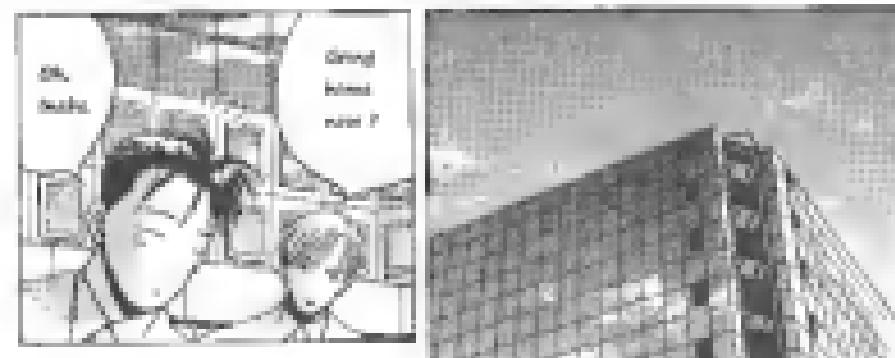
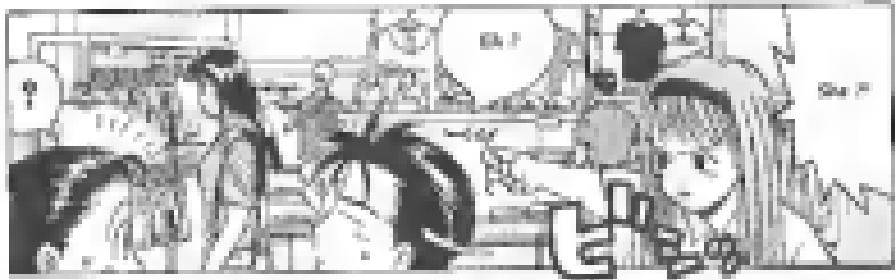


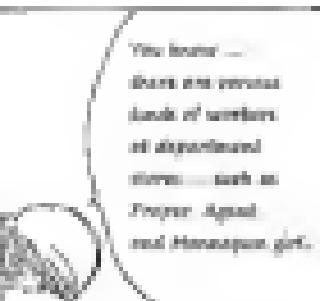
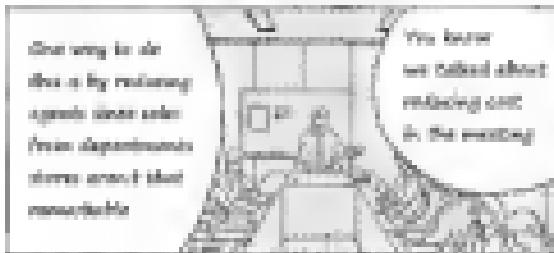
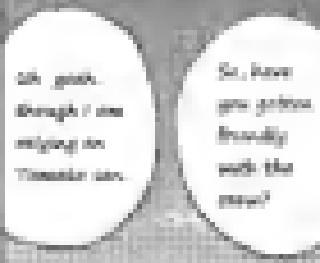




## work Silent Jealousy









An agent generally costs £2000-£3000 to £4000 per month for the company, so it's pretty important to pick who to work with.

Deployment of the agents is held by the head of our division, so it's out of our power.

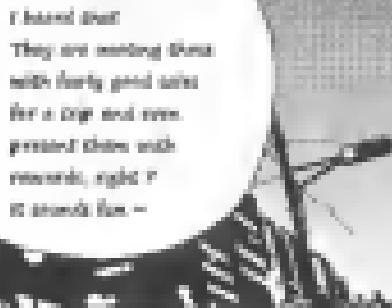


The living room rates are high, and clients need to work with others' type agents and work long hours.

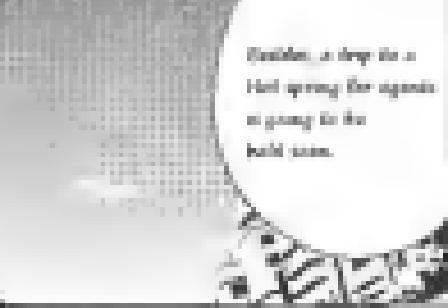
But most might not work for her anymore. Overall sales are down from department stores, and they are sending new types of agents.



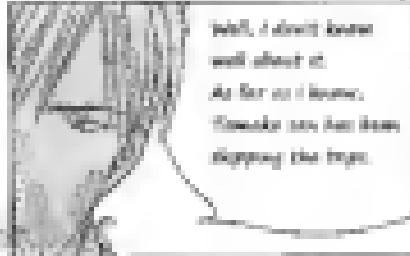
Well, as far as Timesavers of Liverpool, her advertising has been cut off big, so they have been ignoring some of her well-known clients.



I heard that! They are sending them with fairly good rates for a job and now, present them with rewards, right? It sounds like -



Besides, as I say the Hot spring for agents is going to the hotel rooms.



Well, I don't know well about it. As far as I know, nobody can ban them skipping the trips.



Well, I'm going to be very angry - That's what I heard from a source.

If she keeps using  
like that, she will  
be severely  
punished.

— and  
what  
the  
child.

I don't  
like that.

I asked  
for this  
year

Papa !

What books  
and penmanship  
— it was going  
to be alright ?

I don't have a reward.  
I will buy one today. So  
let's go tomorrow.

Mister, you  
be a reading

Papa !  
Papa !

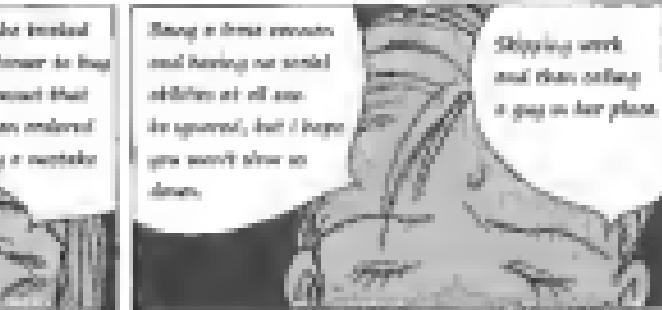
Yes P

Oh, I have an idea

Let's go to the store and see Tuanan see  
at work. Seeing her work well enough  
others might make one that's big brother







He also is not that kind of person?  
You see, at that time, she -

You are being used by Tomoko-san.

How have she managed to get another man, do you think?

Tomoko-san.

It seems certain now.

Makoto!

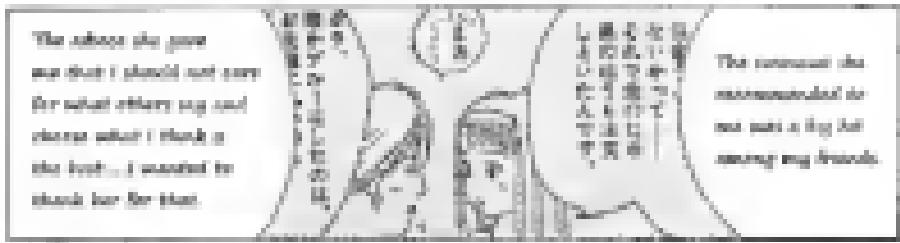
If you have business with her, I will deal with you on her behalf.

Today is her day off.

What is she going to return to the group for?

Oh -

About the moment I caught before in Tomoko-san here?



You had enough.  
You brought my friends to  
introduce them to her.

Don't  
worry!

I'm fine.  
What's not  
done.

Yes?



It's P.

Leave it to me!



Solo now P?

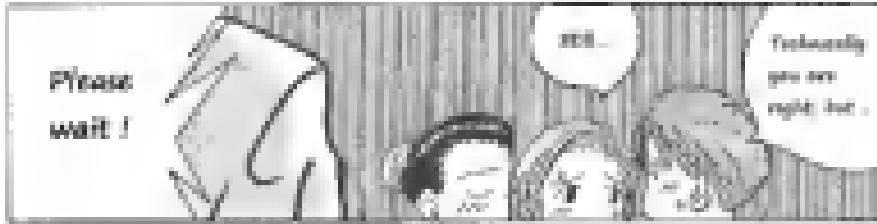
Interesting.  
Would you pick  
my momma  
for me?

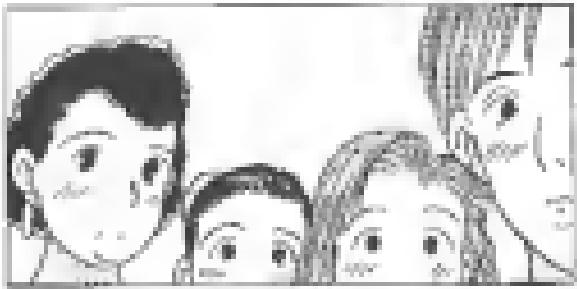
No thanks.

Don't worry  
what? I  
feel you are  
a person.

I am here  
already.







Try them on and if you think you need a more expensive, well... well...





Well, I am from a different perspective so I don't really have a right to complain, but it isn't good.



I don't like that kind of social meetings.



We need you called him to replace him for the day.

Mr. and Mrs. P.



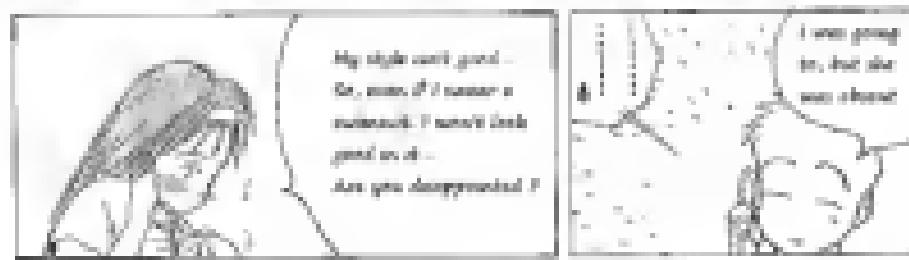
Hello P.



Ah, Yugi ?  
Yahoo ~  
How are you  
doing ?







Hi, it's alright.  
I was shopping for  
a second pregnancy.

Sorry, I am sorry  
that I was a brat.  
It seems I placed  
you in an awkward  
position.

Hello

Thank you!

Well, when my  
girlfriend wants  
to leave, I will ask  
you for a favor.

What?  
Hi...  
Is that so? I  
was after  
girls' research.

Hi. You see  
I would really  
like to get  
you as a  
partner...  
I was going to  
ask you for an  
advice. It was  
so bad that you  
weren't there.

Hi, I am

Tom

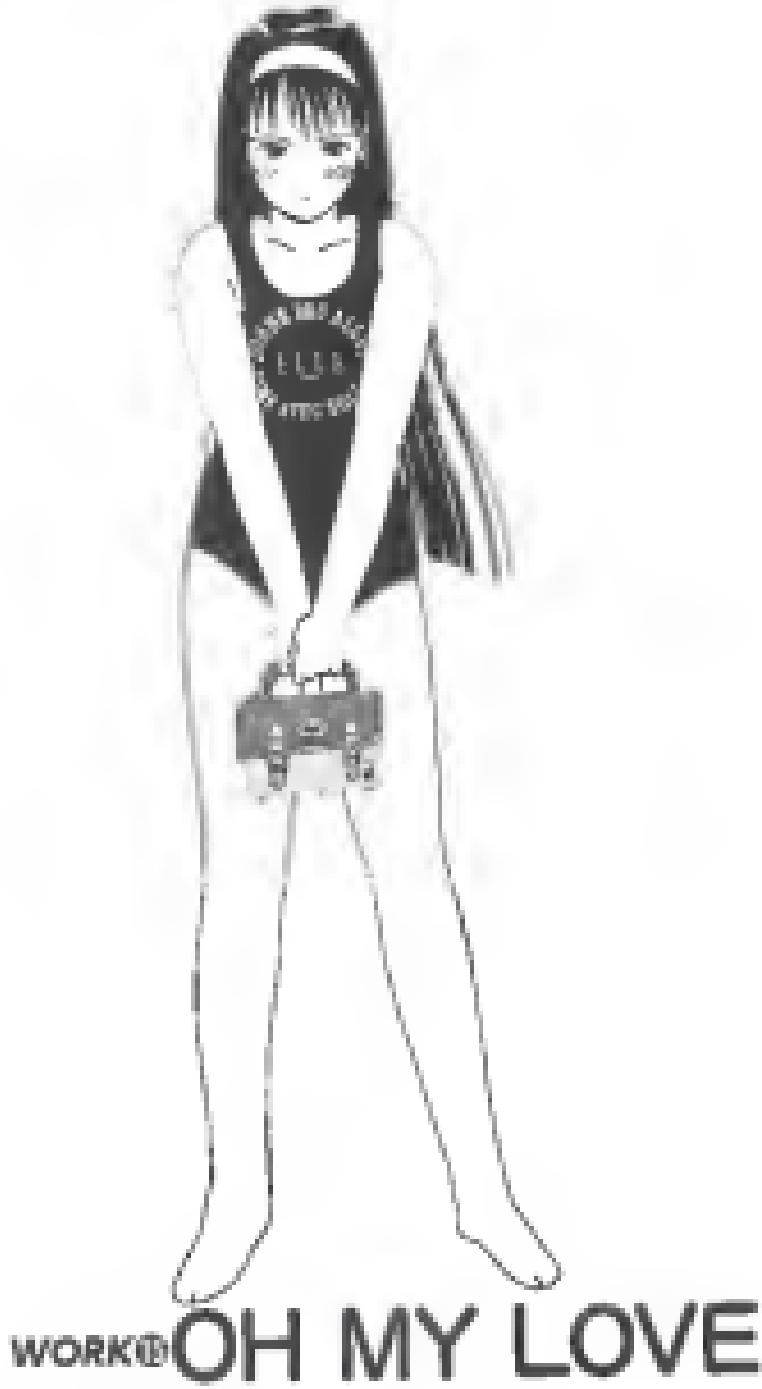
Hi... your  
girlfriend is  
coming?



Thank you  
about yesterday







WORK OH MY LOVE



The day for  
the hot spring  
trip for agents.





Hi ~  
Thank for you participating  
in the event when your time  
is precious



We will be rewarding those with  
the highest sales, and we will  
choose ~

Those who join  
this event every  
year would know



And ~  
Um ~

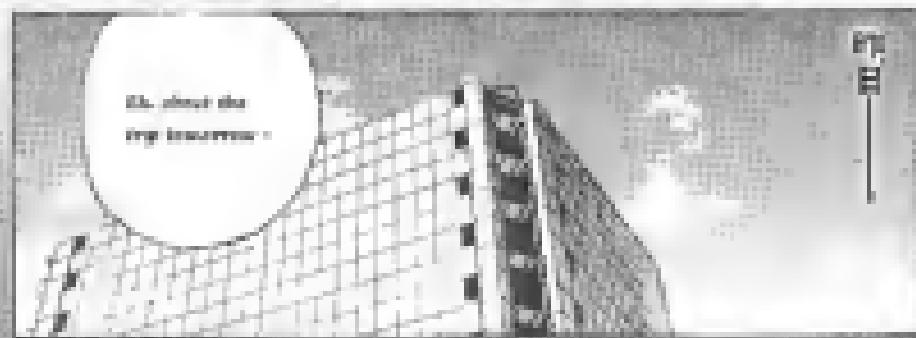
Please refresh and  
energize yourself  
in this trip  
And do your best  
for the ~

~ thank you party,  
so please enjoy  
yourselves.



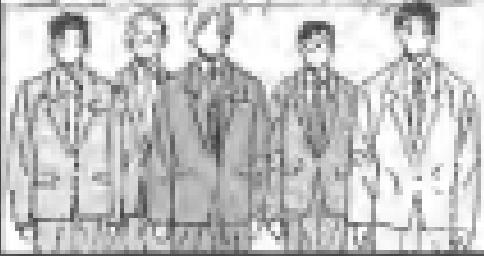
*Are you listening ... ?*





Check on their activities  
to see what they don't  
show in front of reporters.

As I said before, we are going to  
see that they do just what  
we will need to do.



Therefore, we must  
filter our sources  
according to meet the  
demands.

Our teams are becoming  
more sensitive toward  
other program officials.



Yes!



The purpose of this trip is to  
tighten existing bonds as well as  
to inspect existing agents' activities.  
Keep that in mind!

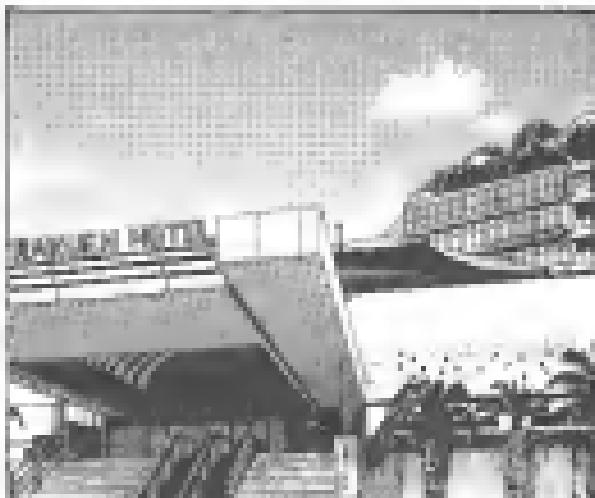
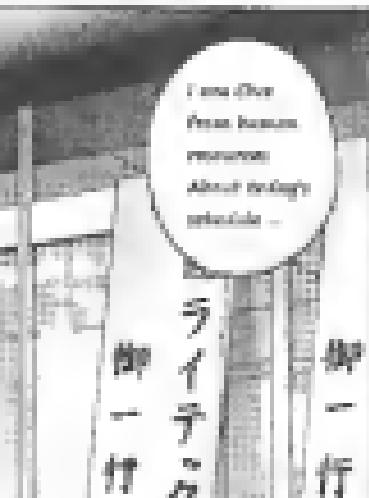






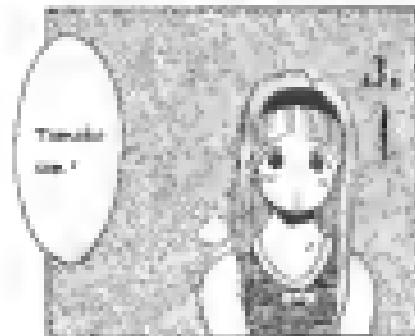
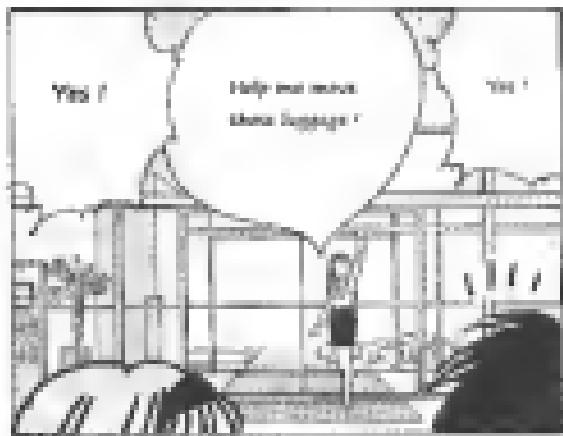
3 4 5





You are here and it's official  
what we will have is small  
activities to have the reward  
and the party.







Are you afraid?  
We are going to take a  
look around.  
Come with us.



You should  
befriend others.

I showed you  
dolphins once  
but for your  
own good!



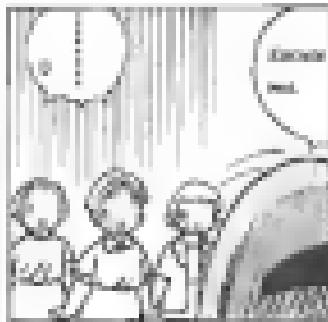
Come on.  
You probably know us  
as your bestie. Let's get  
along.

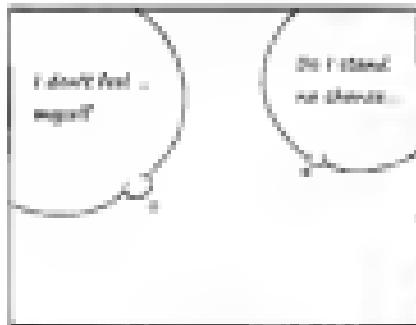
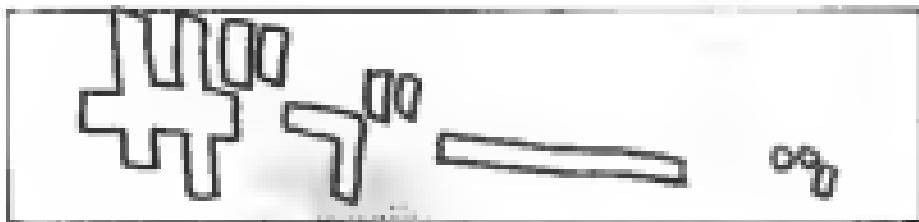
Yes.  
Thank you.

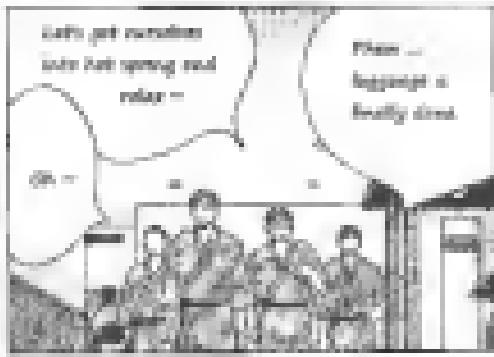


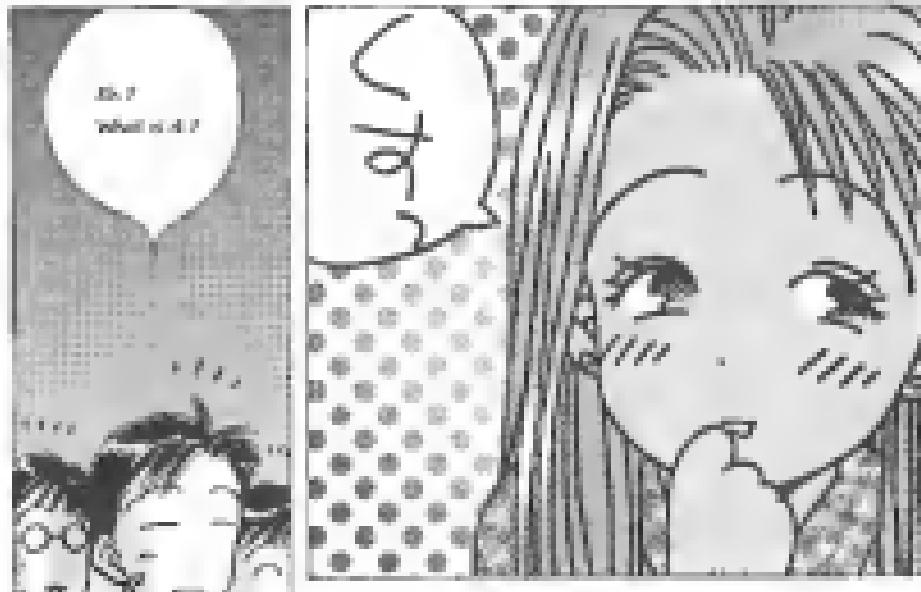
Besides, this is a rare  
opportunity for me to  
spread some kind ideas,  
so that is what I am  
going to do.

I don't remember  
seeing strangers like  
these and I never  
met friends like  
these.









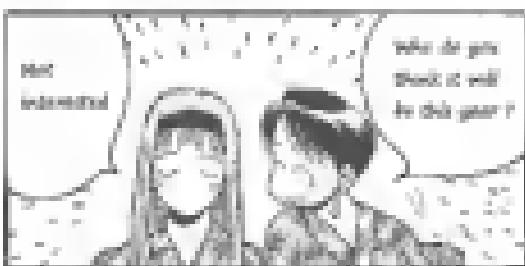
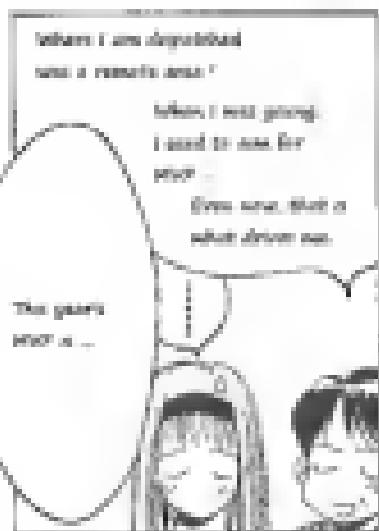
ほ  
ほ  
ほ  
ほ  
ほ

You guys will be  
performers tonight -

Eh ?



# WORK 好き。



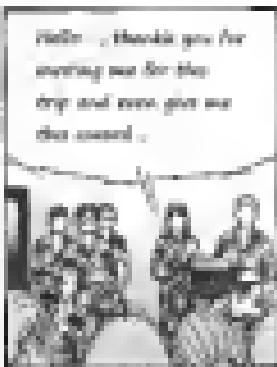


## WORK 好き。 To Like

It was because she had not been attending the trips for some years.

This was the first time for her to publish, but actually she had done the work **NOT** for last year at all!





Rising costs  
the re-refined  
fuels for us  
opponent issues,  
natural improving  
products and  
services -

However, and equipments  
of stores must be  
managed from equipments  
and stores. Over time  
I started to work for  
Plastics store, nothing  
has improved

I'm going up there.  
that instead of spending  
money in other non-fuel  
shops. Shouldn't they  
be spending such  
money to improve  
other aspects?

If that happens, it will be  
we who will suffer the  
most.  
Sir, please take it in  
consideration.

If they don't improve  
on such aspects,  
disfranchised stores  
will have to move  
somewhere else.

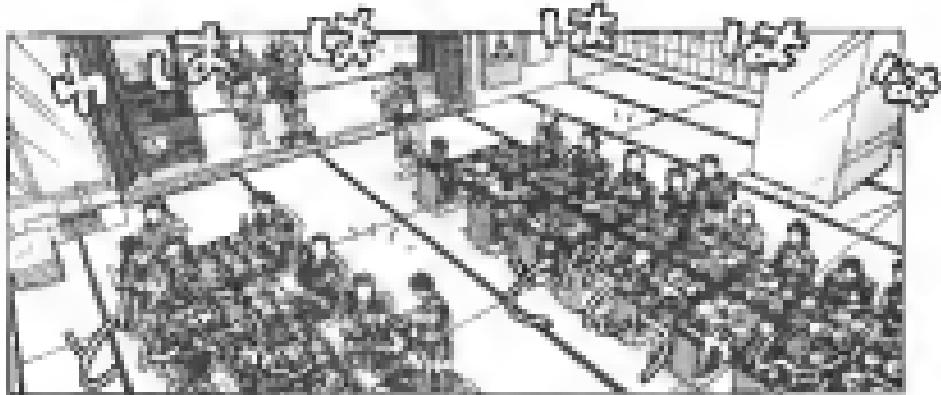
Shut up!

But what'll all  
you take and  
I'm allowed  
to say  
"anything"?

How -

You are just  
a mere agent!  
That is not  
your  
concern!

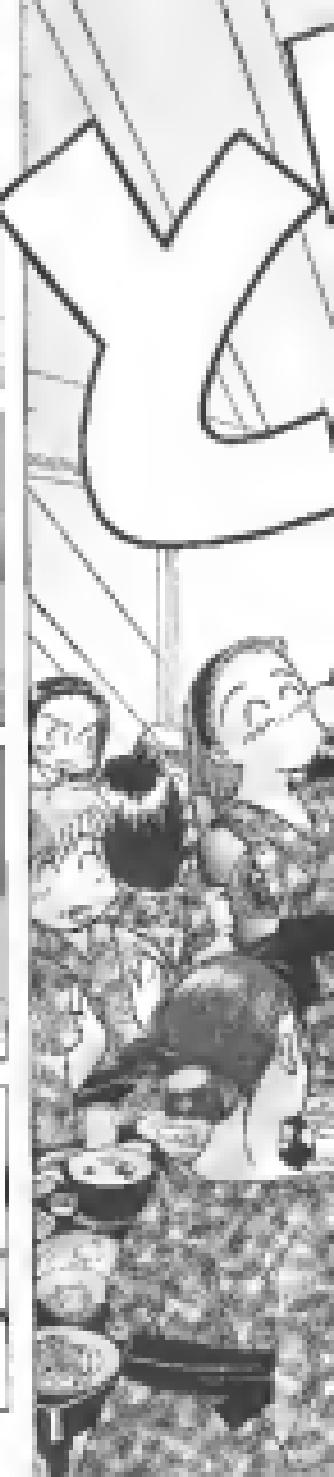
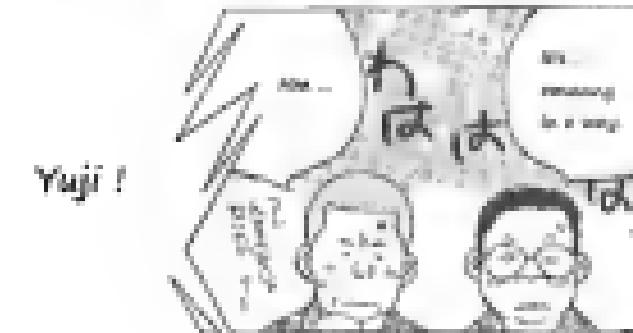
You -



30 minutes  
later ...













uhhhh...  
not really

I think I am making  
you keep drawing  
unintentionally for  
the whole day...  
it must be hard for  
you since all this is  
your work

Neither can really  
be separate at the  
time.

is my  
opinion.

I think it will feel like  
a waste of time if I  
keep drawing to draw  
a less valuable work  
and my personal life

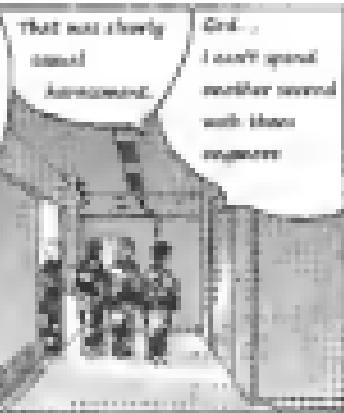
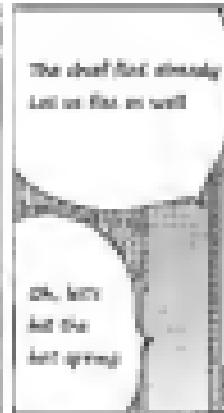
Well,  
I am done.



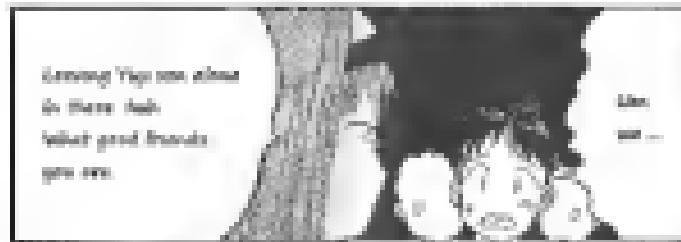
It's...  
it's...

Now enjoy  
yourself. Tomorrow  
see.

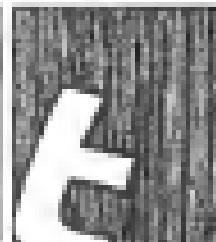
Well, that's  
that's that. See you.



Or...  
I can't spend  
another second  
with those  
negative



Um  
Um ...



He and he were  
enjoying it, too ...

When we were accomplishing  
that it was fine, but,  
he said to me, "Leave off the  
one, and go!"

He ...

He enjoyed it.  
He enjoyed it.  
He enjoyed it.  
He enjoyed it.  
He enjoyed it.

He enjoyed it.  
He enjoyed it.  
He enjoyed it.  
He enjoyed it.

No way -- man  
if he enjoys --

What do  
do?

I feel like  
they will  
jump on me  
and force  
me to drink  
when I do  
nothing

I want the  
something --

but he will not  
listen to me, and  
he will say, "I am enjoying"

He is not  
enjoying?

Ahright ...







Here, here and there.



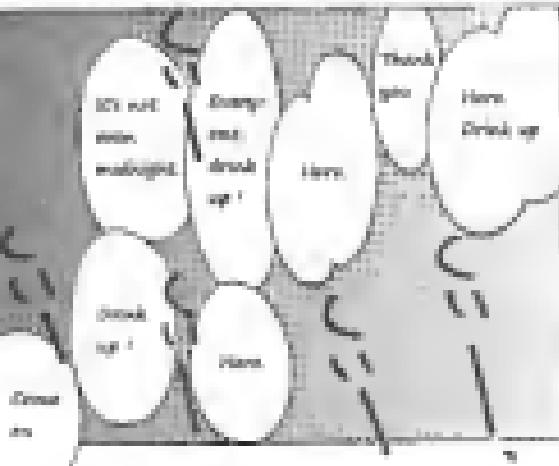
I... think you're...  
Here...  
There...

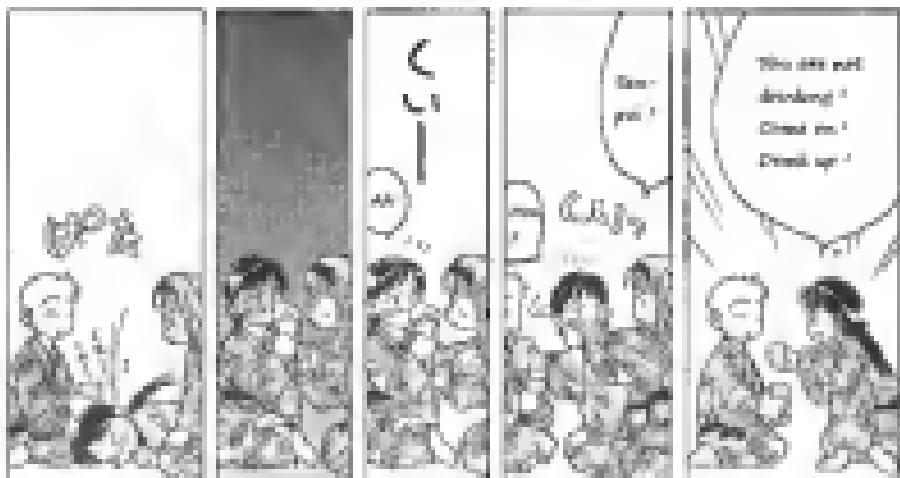


Here, here.

And here.

I... didn't want to drink, but I thought that something needed to be done...  
Here, there.





"They force you to  
do what you don't  
want to"

"They force you to  
say what you  
don't want to"

"They say it  
is for breaking,  
but they are  
just inspiring  
breaking!"

"That's  
just ...  
normal?"

"Why do  
you always  
smile like  
that?"

"They like ..."

"Why are they like working  
if they have to read their  
book-up class though... so hard  
like this which is literally  
about something?"

"Don't like me.  
They cannot work  
properly without  
smiling like that?"

"Why ... ?"

"What are I  
Why are you  
smiling like  
that always?"

"Why ... didn't  
they simply start  
doing what they  
had to do in the  
first place?"



stone  
white  
At  
factory  
house



卷之三

四  
七



Scanned, edited, and translated by Khan

for  
New Natural  
Life

2003年12月10日 初版 第1刷発行

www.technik-test.de

— 1 —

第二章——模式设计与实现

中華書局影印  
卷之三

16-1111-1111

1990-1991-1992-1993-1994-1995-1996-1997-1998-1999

——◎編輯部

更多資訊請上網查詢：[www.taiwantravel.gov.tw](http://www.taiwantravel.gov.tw)

カバー→ラベル→最終封筒

#### REFERENCES AND NOTES

同时，我们希望在未来的日子里，能够与更多的朋友和合作伙伴一起，共同推动中国设计的发展。

www.sciencedirect.com/journal/electronics

Worries about the future, which often goes unvoiced.

www.scholarworks.gsu.edu/

因此日本是不能从单一的出售的，而是这一整体的经营的来理解问题的（二七）

[View Details](#) [Edit Details](#) [Delete Record](#)

10 of 10

第十一章-基础-100页

10



アシスト  
アシスト  
アシスト

新規アカウント登録用のQRコードを読み取ると、登録用のフォームが表示される。登録情報を入力して「登録」ボタンを押すと、登録が完了する。